

Test Report Physical Test Laboratory

V9145_grid Prepared by:
Version: 6 Patrick Schluer

Date: 28.03.2019

Released by:
Wilhelm Giller

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Test results:

Capacity test - 60896 – 11 clause 14

C₁₀

Type: 6 OPzS 300

Date	07.02.2017		Signed document Page 17
Batt.	1		
Temperature	T [°C]	23.1	
Discharge current	I [A]	32.0	
Cut off voltage	U [V/cell]	1.80	
Nominal capacity (20°C)	C _{Nenn} [Ah]	320.0	
Measured capacity (20.0°C)	C [Ah]	348.2	
C _{a20.0°C} / C _{Nom}	[%]	108.8	

Test was reviewed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

C₅

Type: 6 OPzS 300

Date	15.02.2017		Signed document Page 18
Batt.	1		
Temperature	T [°C]	22.8	
Discharge current	I [A]	56.3	
Cut off voltage	U [V/cell]	1.70	
Nominal capacity (20°C)	C _{Nenn} [Ah]	281.5	
Measured capacity (20.0°C)	C [Ah]	322.8	
C _{a20.0°C} / C _{Nom}	[%]	114.7	

Test was witnessed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)



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C₃

Type: 6 OPzS 300

Date	15.03.2017		Signed document Page 19
Batt.	1		
Temperature	T [°C]	23.8	
Discharge current	I [A]	82.7	
Cut off voltage	U [V/cell]	1.70	
Nominal capacity (20°C)	C _{Nenn} [Ah]	248.1	
Measured capacity (20.0°C)	C [Ah]	280.7	
C _{a20.0°C} / C _{Nom}	[%]	113.1	

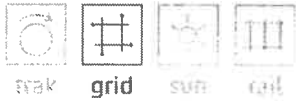
Test was reviewed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

C₁

Type: 6 OPzS 300

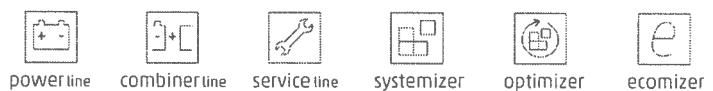
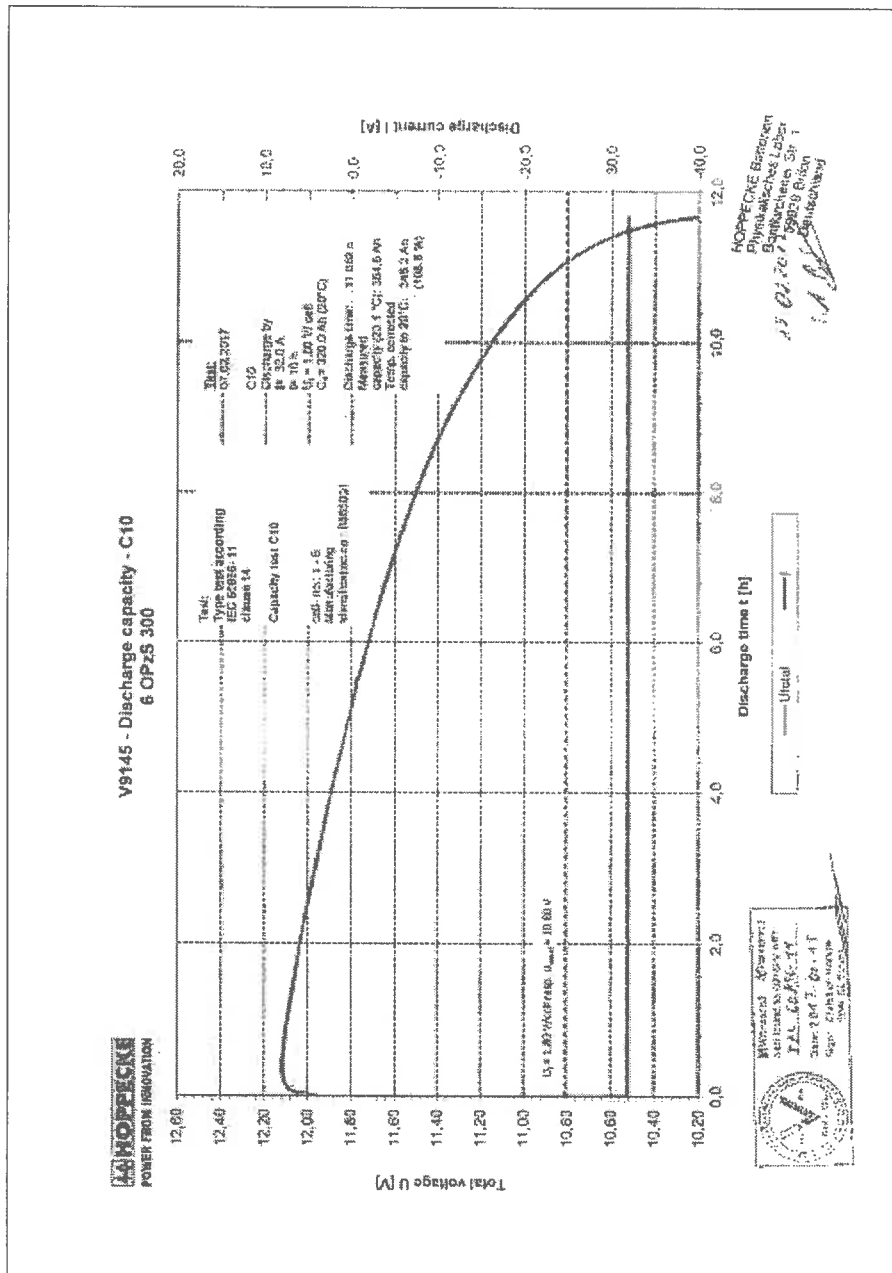
Date	07.04.2017		Signed document Page 20
Batt.	1		
Temperature	T [°C]	22.2	
Discharge current	I [A]	179.0	
Cut off voltage	U [V/cell]	1.60	
Nominal capacity (20°C)	C _{Nenn} [Ah]	179.0	
Measured capacity (20.0°C)	C [Ah]	217.1	
C _{a20.0°C} / C _{Nom}	[%]	121.3	

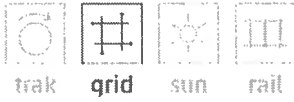
Test was witnessed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)



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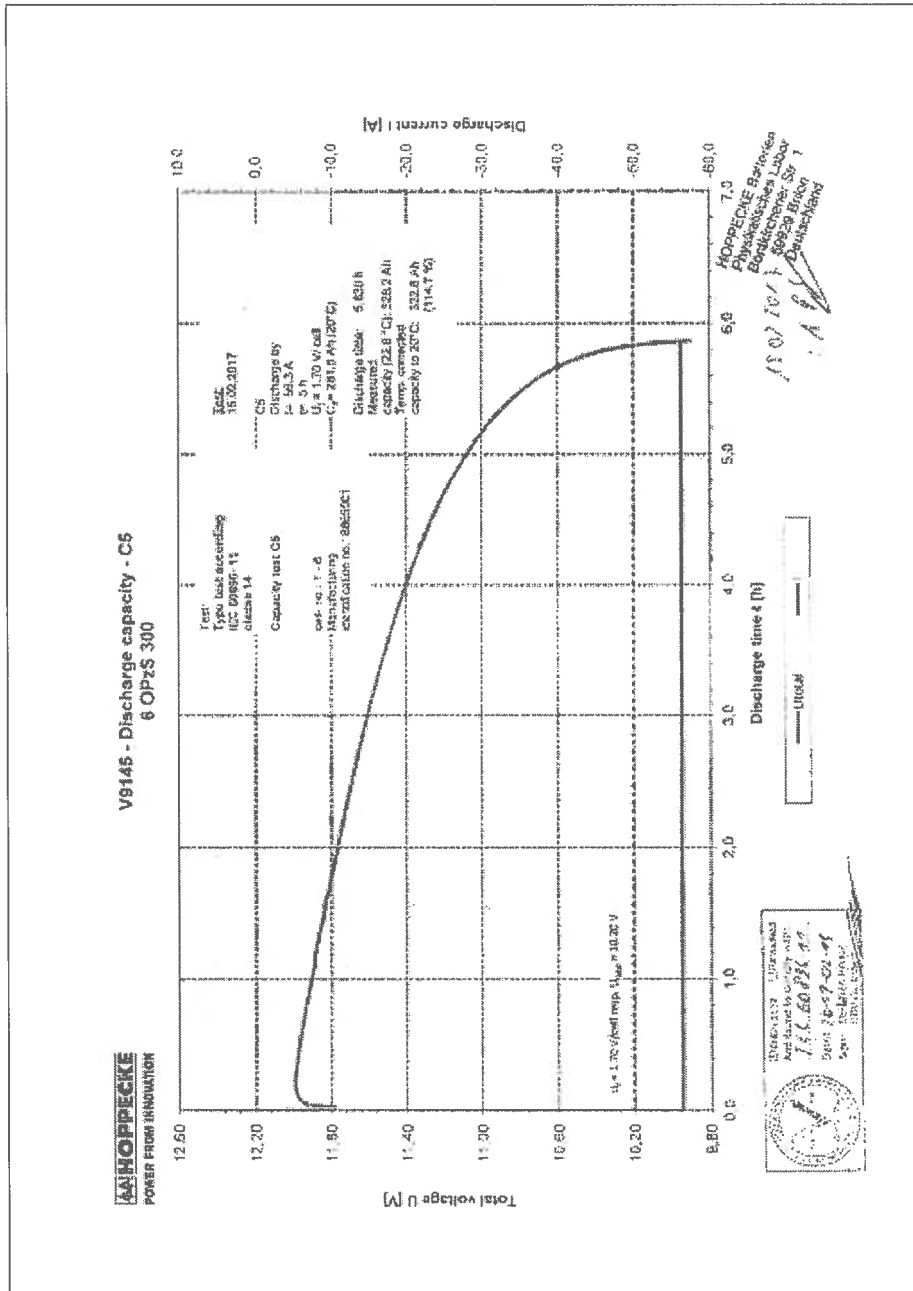
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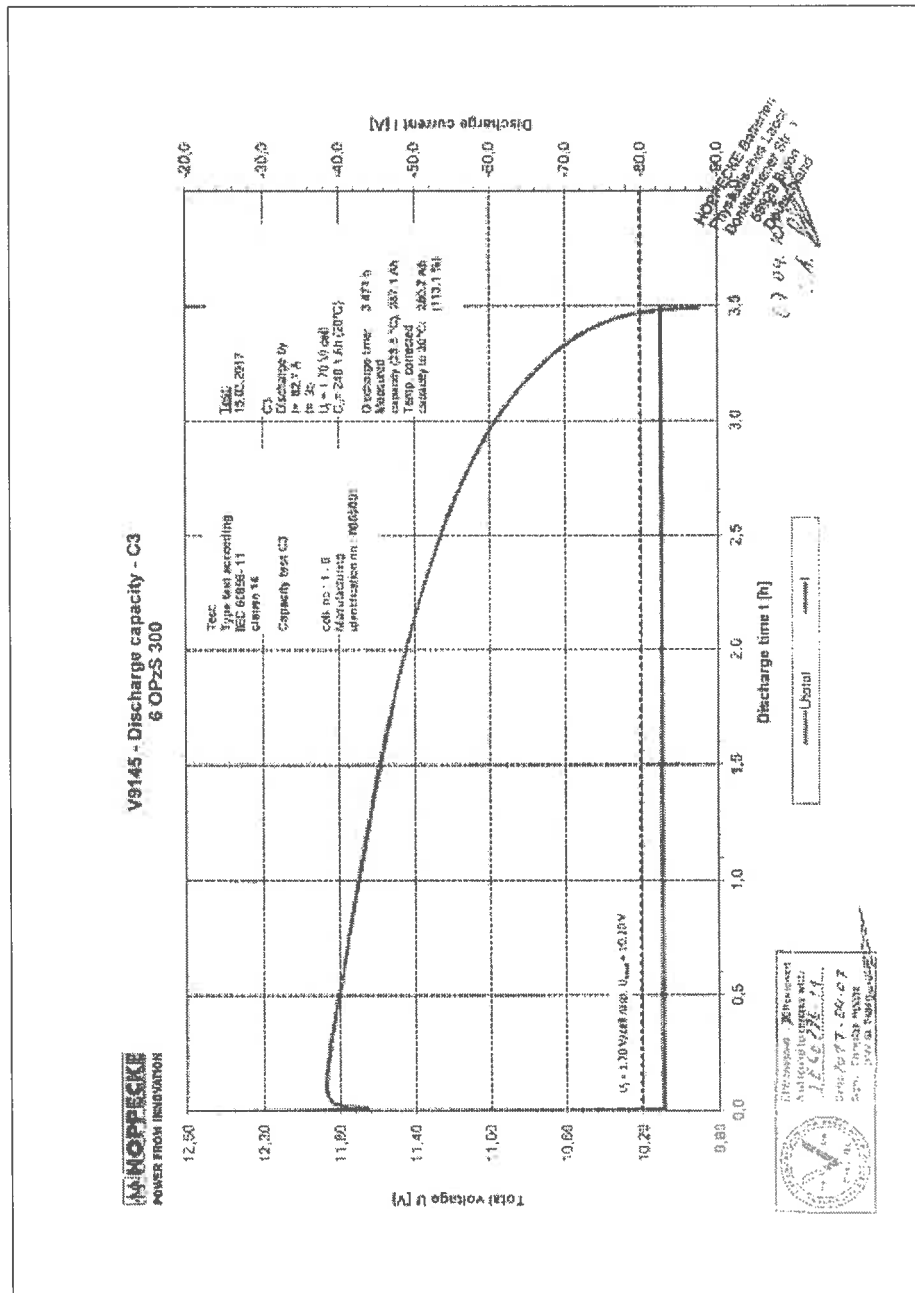
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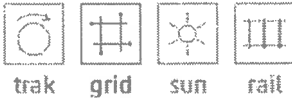
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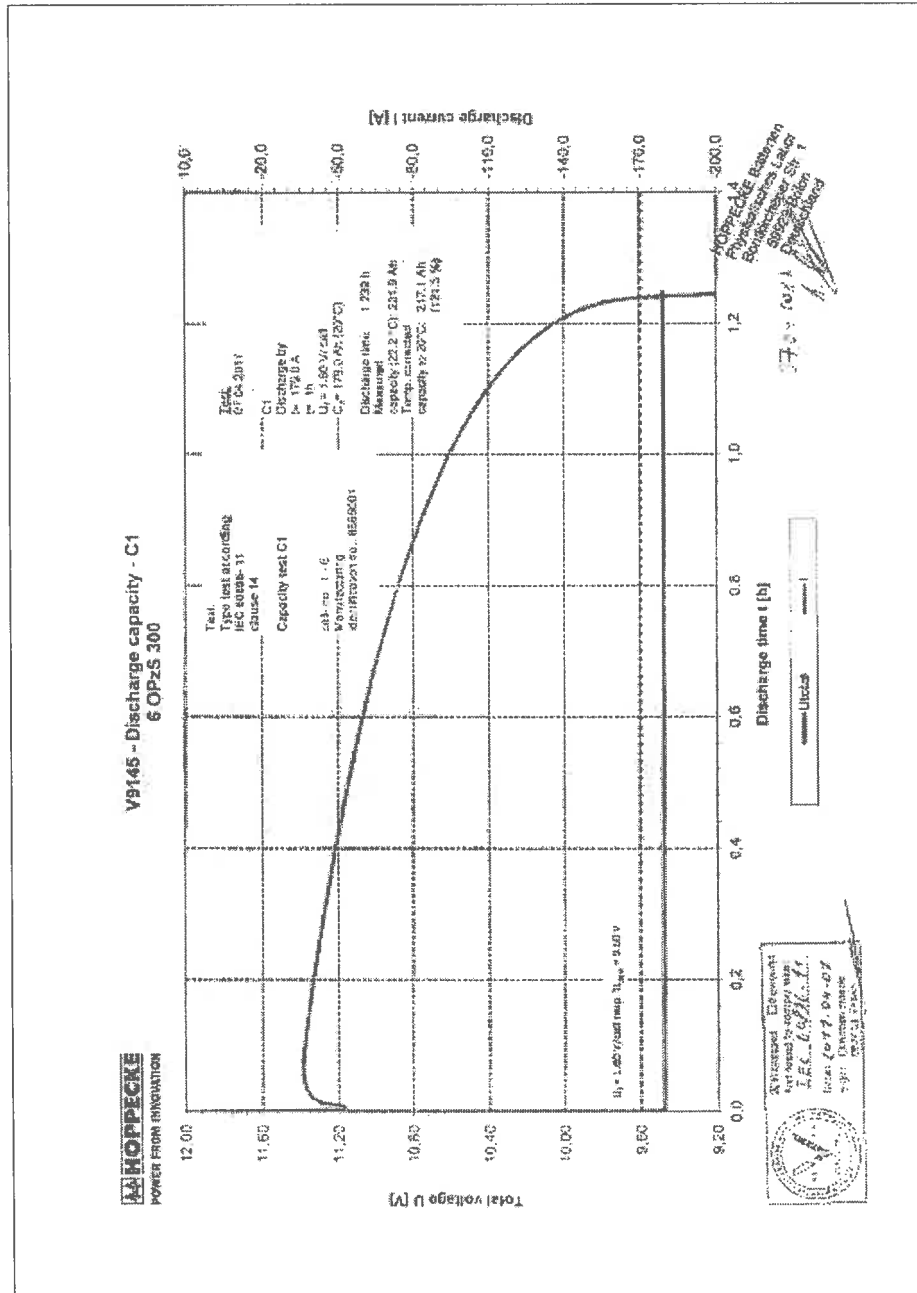
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Prepared by:
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C₁₀

Type: 7 OPzS 490

Date	15.02.2017		Signed document Page 23
Batt.	3		
Temperature	T [°C]	21.5	
Discharge current	I [A]	54.6	
Cut off voltage	U [V/cell]	1.80	
Nominal capacity (20°C)	C _{Nenn} [Ah]	546.0	
Measured capacity (20.0°C)	C [Ah]	583.4	
C _{a20.0°C} / C _{Nom}	[%]	106.9	

Test was witnessed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

C₅

Type: 7 OPzS 490

Date	15.02.2017		Signed document Page 24
Batt.	5		
Temperature	T [°C]	23.1	
Discharge current	I [A]	99.0	
Cut off voltage	U [V/cell]	1.70	
Nominal capacity (20°C)	C _{Nenn} [Ah]	495.0	
Measured capacity (20.0°C)	C [Ah]	517.0	
C _{a20.0°C} / C _{Nom}	[%]	104.4	

Test was witnessed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

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C₃

Type: 7 OPzS 490

Date	15.02.2017		Signed document Page 25
Batt.	6		
Temperature	T [°C]	22.4	
Discharge current	I [A]	146.0	
Cut off voltage	U [V/cell]	1.70	
Nominal capacity (20°C)	C _{Nenn} [Ah]	438.0	
Measured capacity (20.0°C)	C [Ah]	452.6	
C _{a20.0°C} / C _{Nom}	[%]	103.3	

Test was witnessed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

C₁

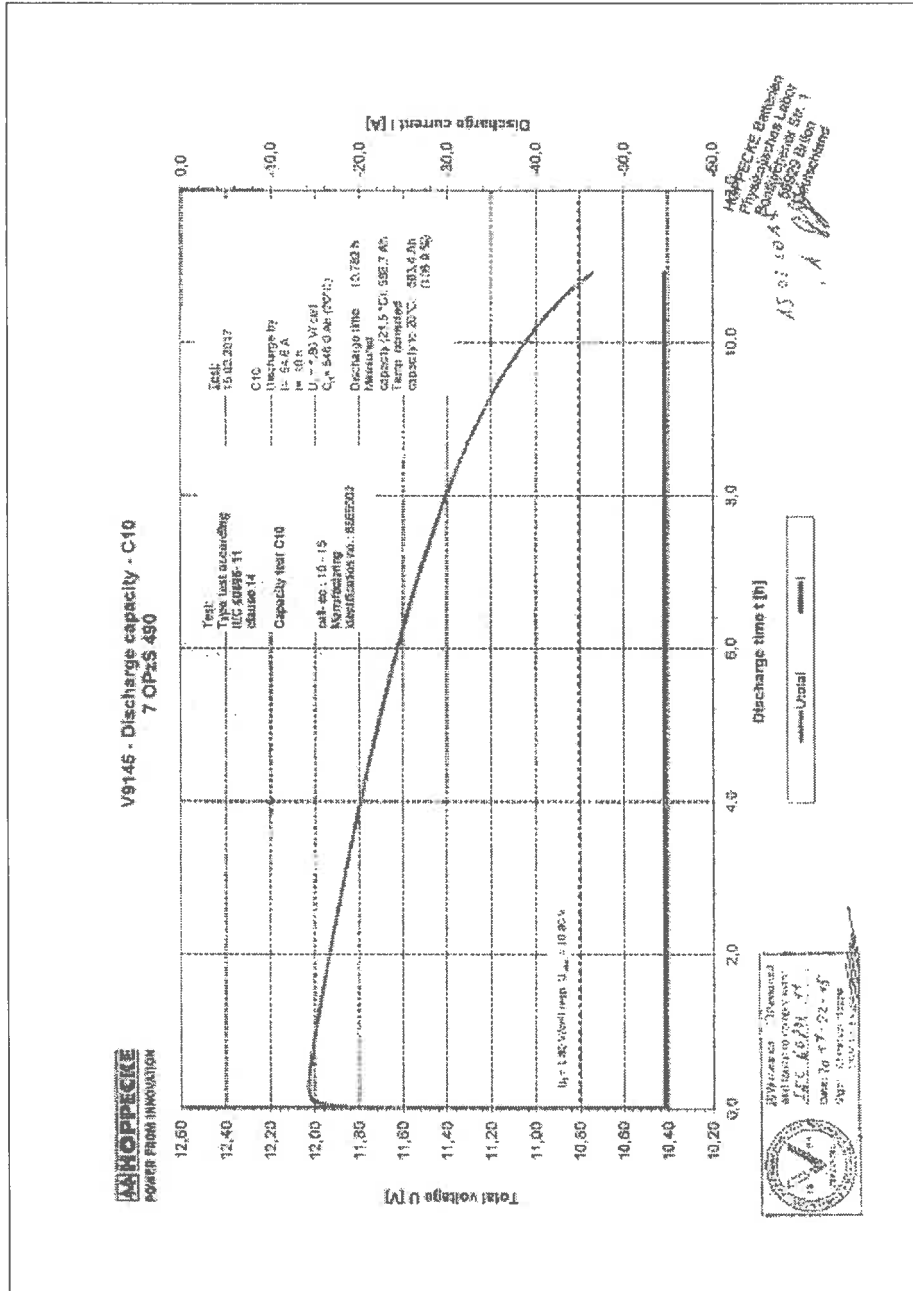
Type: 7 OPzS 490

Date	15.02.2017		Signed document Page 26
Batt.	7		
Temperature	T [°C]	21.0	
Discharge current	I [A]	308.0	
Cut off voltage	U [V/cell]	1.60	
Nominal capacity (20°C)	C _{Nenn} [Ah]	308.0	
Measured capacity (20.0°C)	C [Ah]	347.5	
C _{a20.0°C} / C _{Nom}	[%]	112.8	

Test was witnessed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

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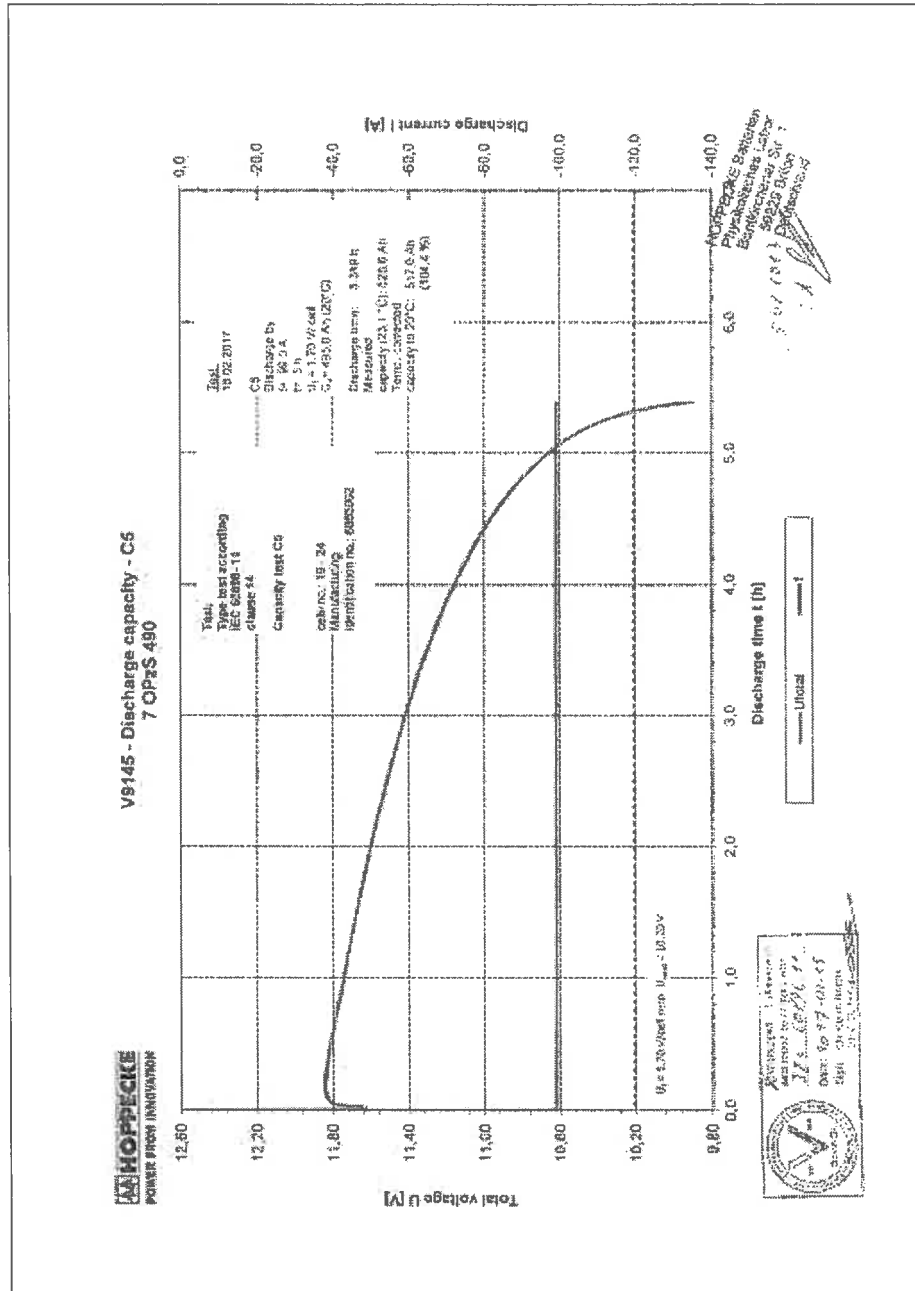
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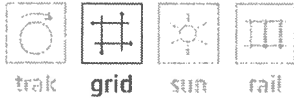
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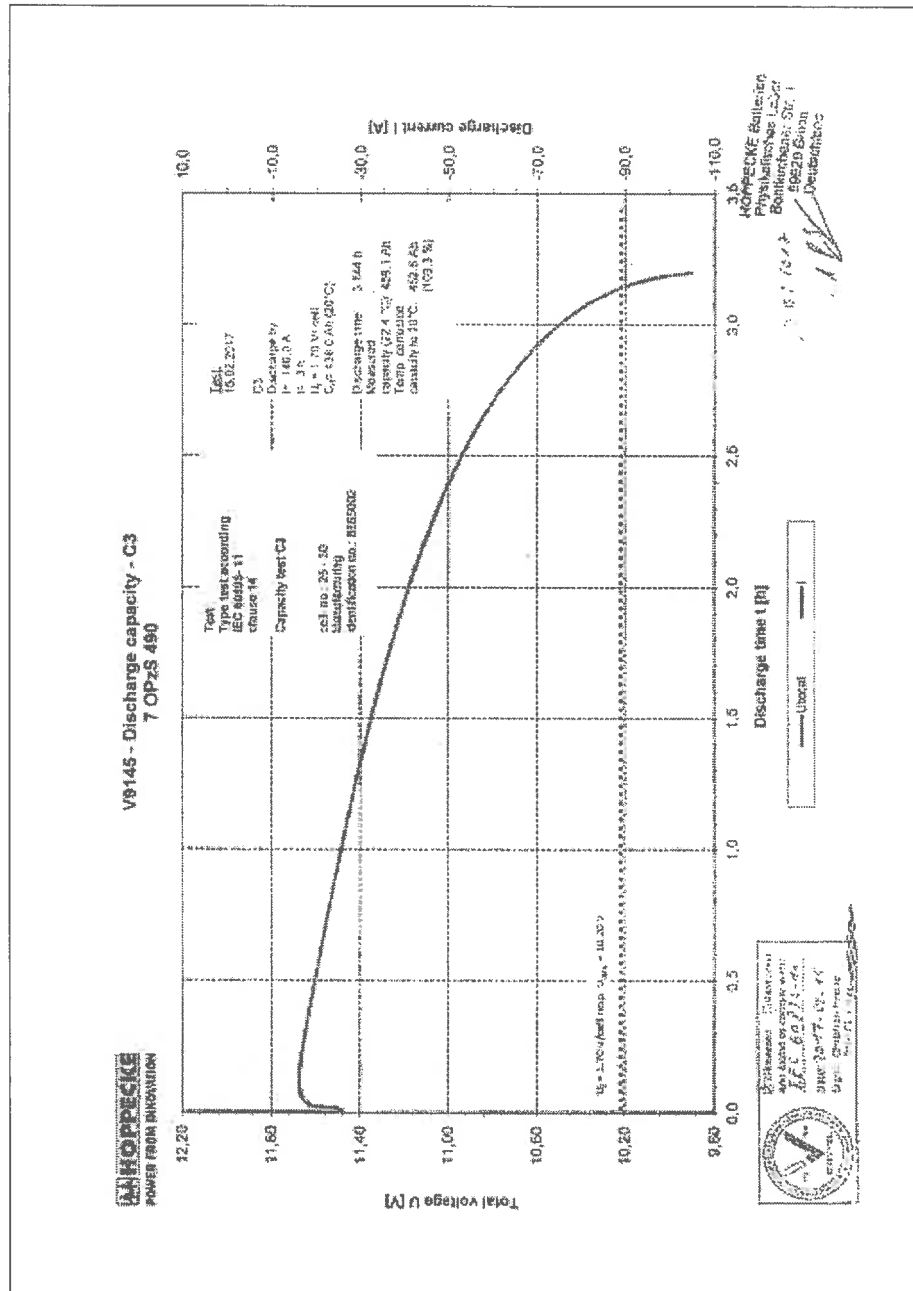
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Date: 28.03.2019

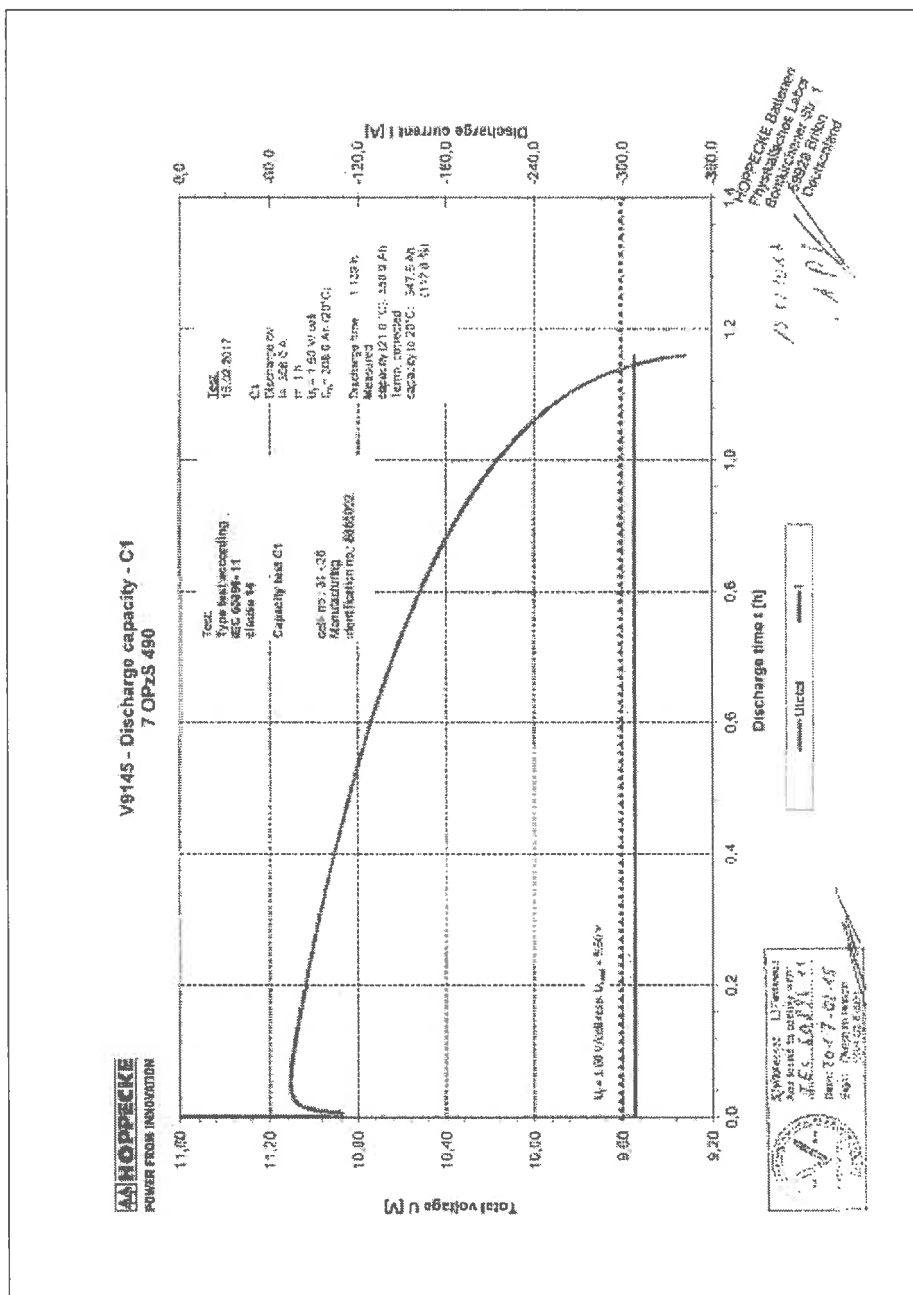
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C₁₀

Type: 6 OPzS 600

Date	07.02.2017		Signed document Page 29
Batt.	10		
Temperature	T [°C]	21.5	
Discharge current	I [A]	68.6	
Cut off voltage	U [V/cell]	1.80	
Nominal capacity (20°C)	C _{Nenn} [Ah]	686.0	
Measured capacity (20.0°C)	C [Ah]	726.2	
C _{a20.0°C} / C _{Nom}	[%]	105.9	

Test was reviewed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

C₅

Type: 6 OPzS 600

Date	15.02.2017		Signed document Page 30
Batt.	10		
Temperature	T [°C]	21.4	
Discharge current	I [A]	123.0	
Cut off voltage	U [V/cell]	1.70	
Nominal capacity (20°C)	C _{Nenn} [Ah]	615.0	
Measured capacity (20.0°C)	C [Ah]	666.0	
C _{a20.0°C} / C _{Nom}	[%]	108.3	

Test was witnessed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

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C₃

Type: 6 OPzS 600

Date	07.03.2017		Signed document Page 31
Batt.	10		
Temperature	T [°C]	20.1	
Discharge current	I [A]	177.0	
Cut off voltage	U [V/cell]	1.70	
Nominal capacity (20°C)	C _{Nenn} [Ah]	531.0	
Measured capacity (20.0°C)	C [Ah]	583.5	
C _{a20.0°C} / C _{Nom}	[%]	109.9	

Test was witnessed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

C₁

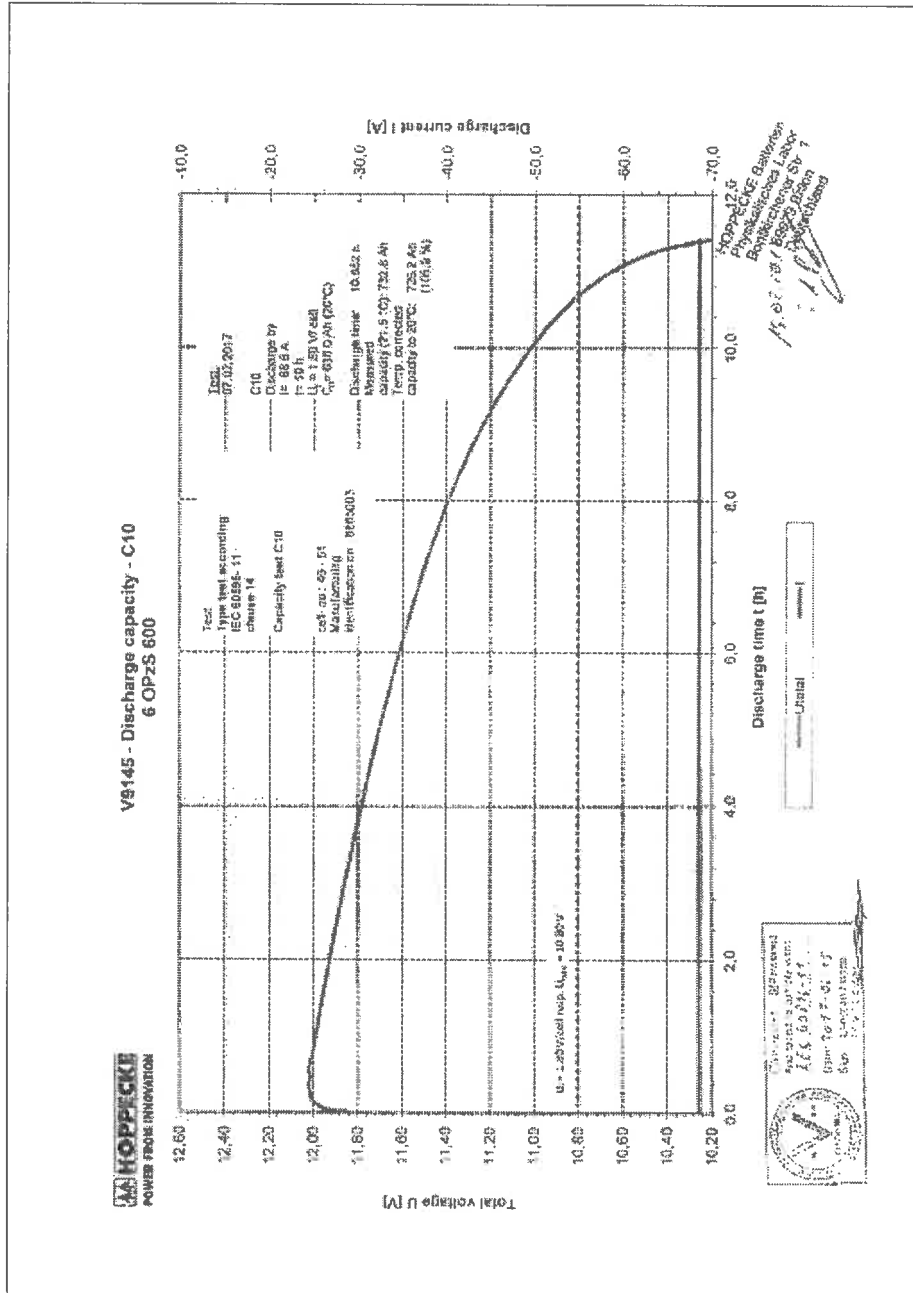
Type: 6 OPzS 600

Date	07.04.2017		Signed document Page 32
Batt.	10		
Temperature	T [°C]	19.6	
Discharge current	I [A]	373.0	
Cut off voltage	U [V/cell]	1.60	
Nominal capacity (20°C)	C _{Nenn} [Ah]	373.0	
Measured capacity (20.0°C)	C [Ah]	449.7	
C _{a20.0°C} / C _{Nom}	[%]	120.6	

Test was witnessed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

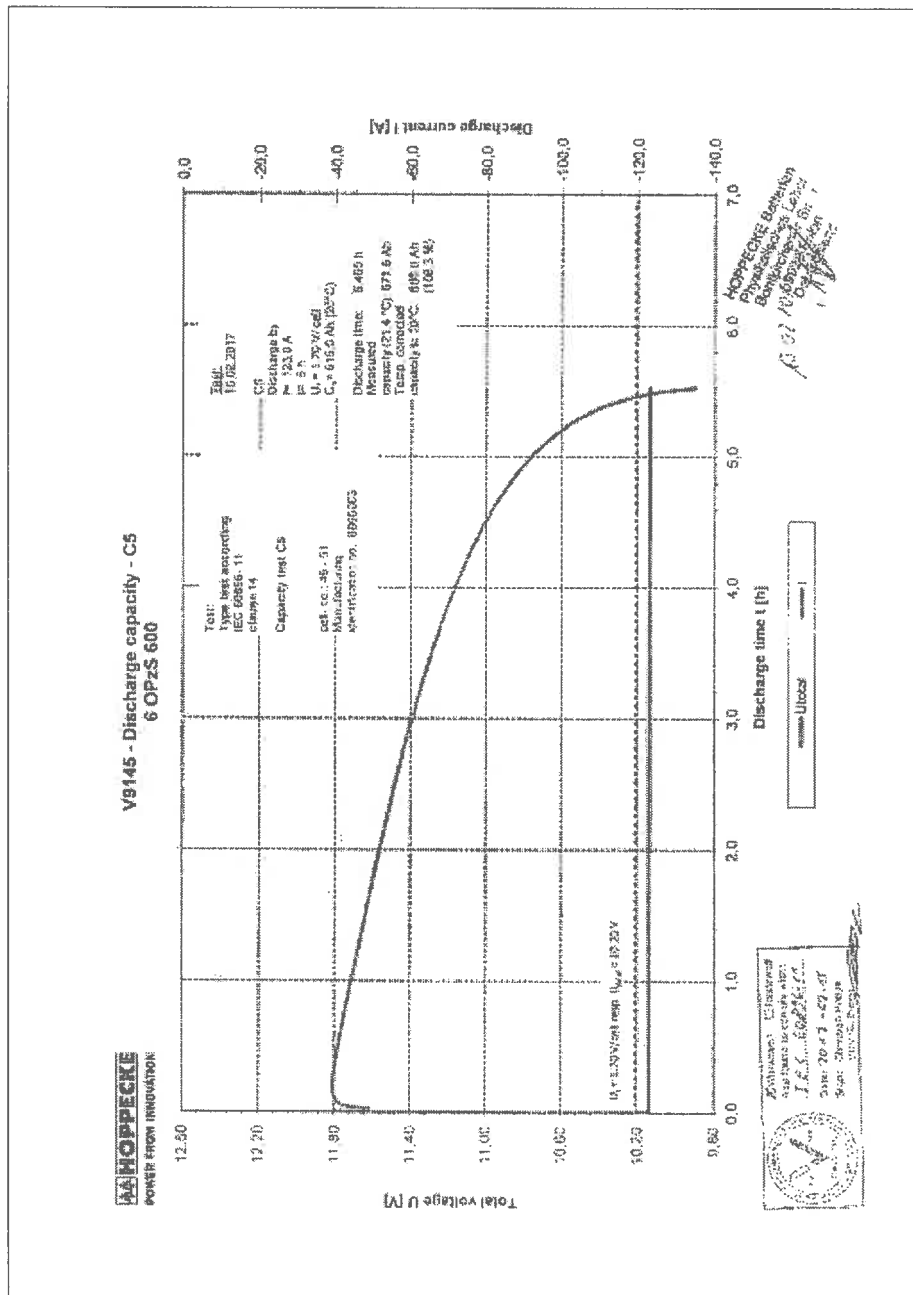
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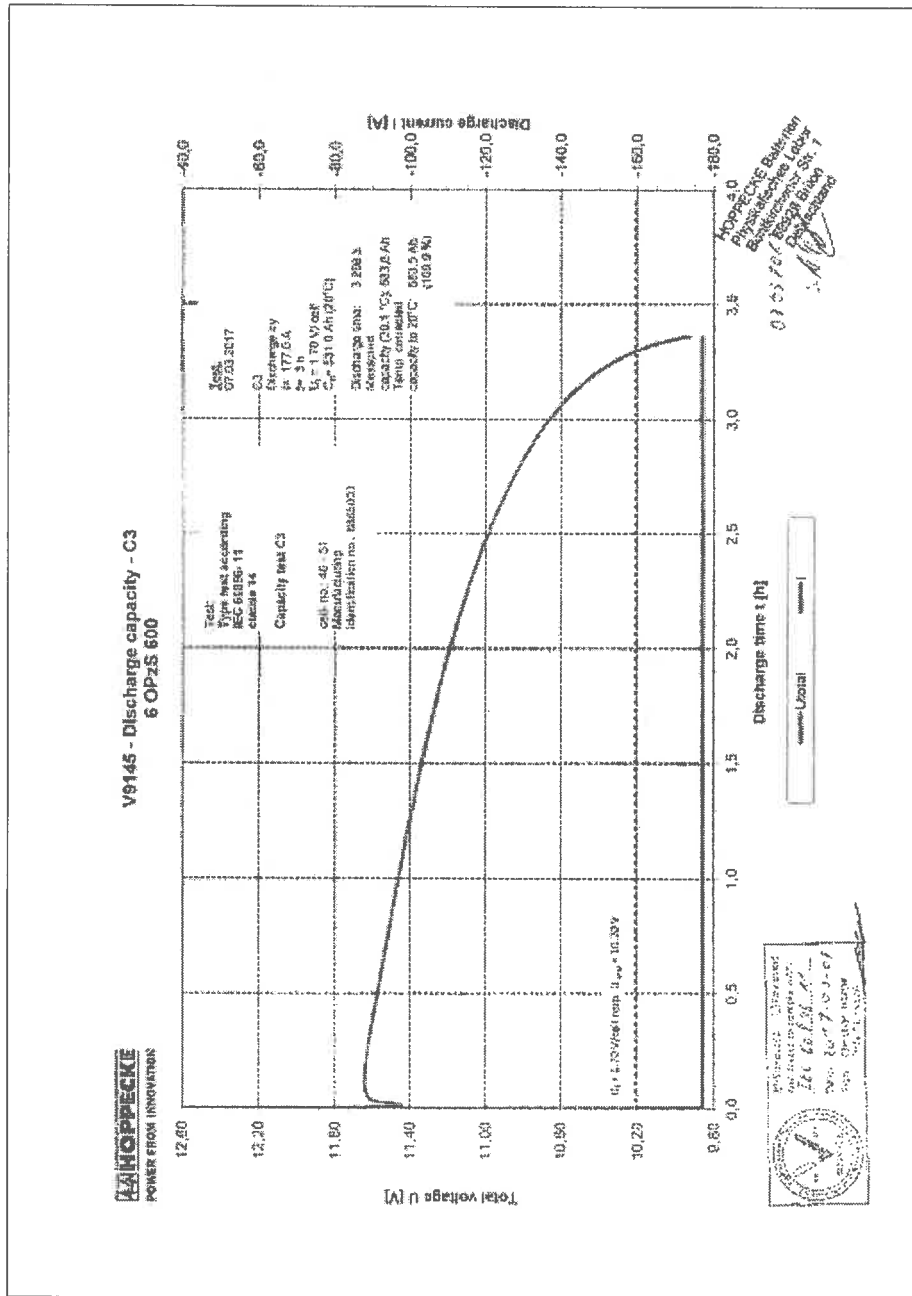
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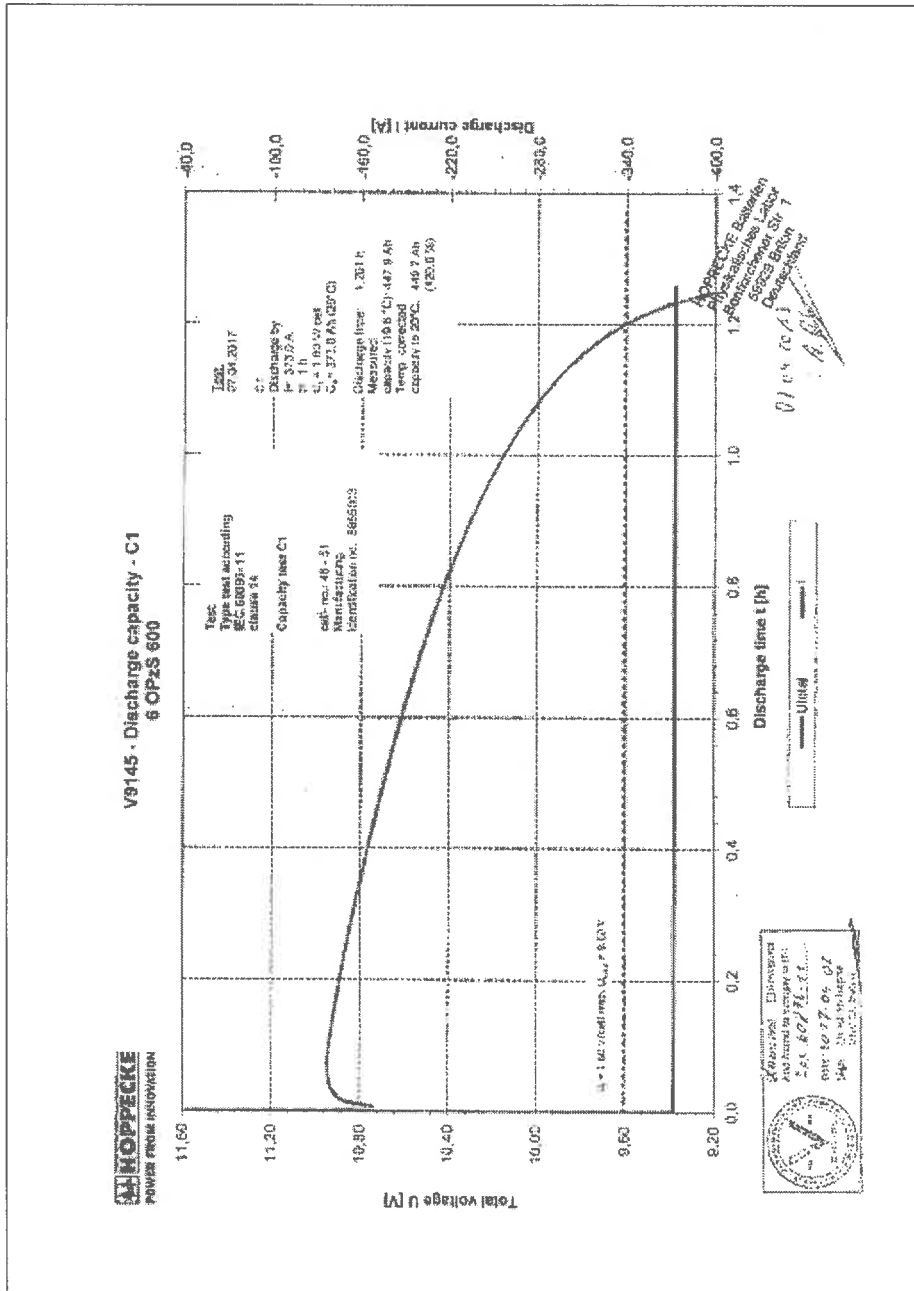
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C₁₀

Type: 12 OPzS 1500

Date	22.02.2017		Signed document
Batt.	12		
Temperature	T [°C]	23.2	Page 35
Discharge current	I [A]	161.0	
Cut off voltage	U [V/cell]	1.80	
Nominal capacity (20°C)	C _{Nenn} [Ah]	1610.0	
Measured capacity (20.0°C)	C [Ah]	1803.3	
C _{a20.0°C} / C _{Nom}	[%]	112.0	

Test was reviewed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

C₅

Type: 12 OPzS 1500

Date	07.03.2017		Signed document
Batt.	12		
Temperature	T [°C]	20.5	Page 36
Discharge current	I [A]	297.0	
Cut off voltage	U [V/cell]	1.70	
Nominal capacity (20°C)	C _{Nenn} [Ah]	1485.0	
Measured capacity (20.0°C)	C [Ah]	1662.6	
C _{a20.0°C} / C _{Nom}	[%]	112.0	

Test was witnessed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

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C₃

Type: 12 OPzS 1500

Date	27.03.2017		Signed document
Batt.	12		
Temperature	T [°C]	20.0	Page 37
Discharge current	I [A]	421.0	
Cut off voltage	U [V/cell]	1.70	
Nominal capacity (20°C)	C _{Nenn} [Ah]	1263.0	
Measured capacity (20.0°C)	C [Ah]	1469.3	
C _{a20.0°C} / C _{Nom}	[%]	116.3	

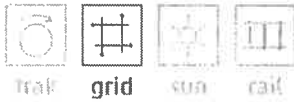
Test was reviewed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

C₁

Type: 12 OPzS 1500

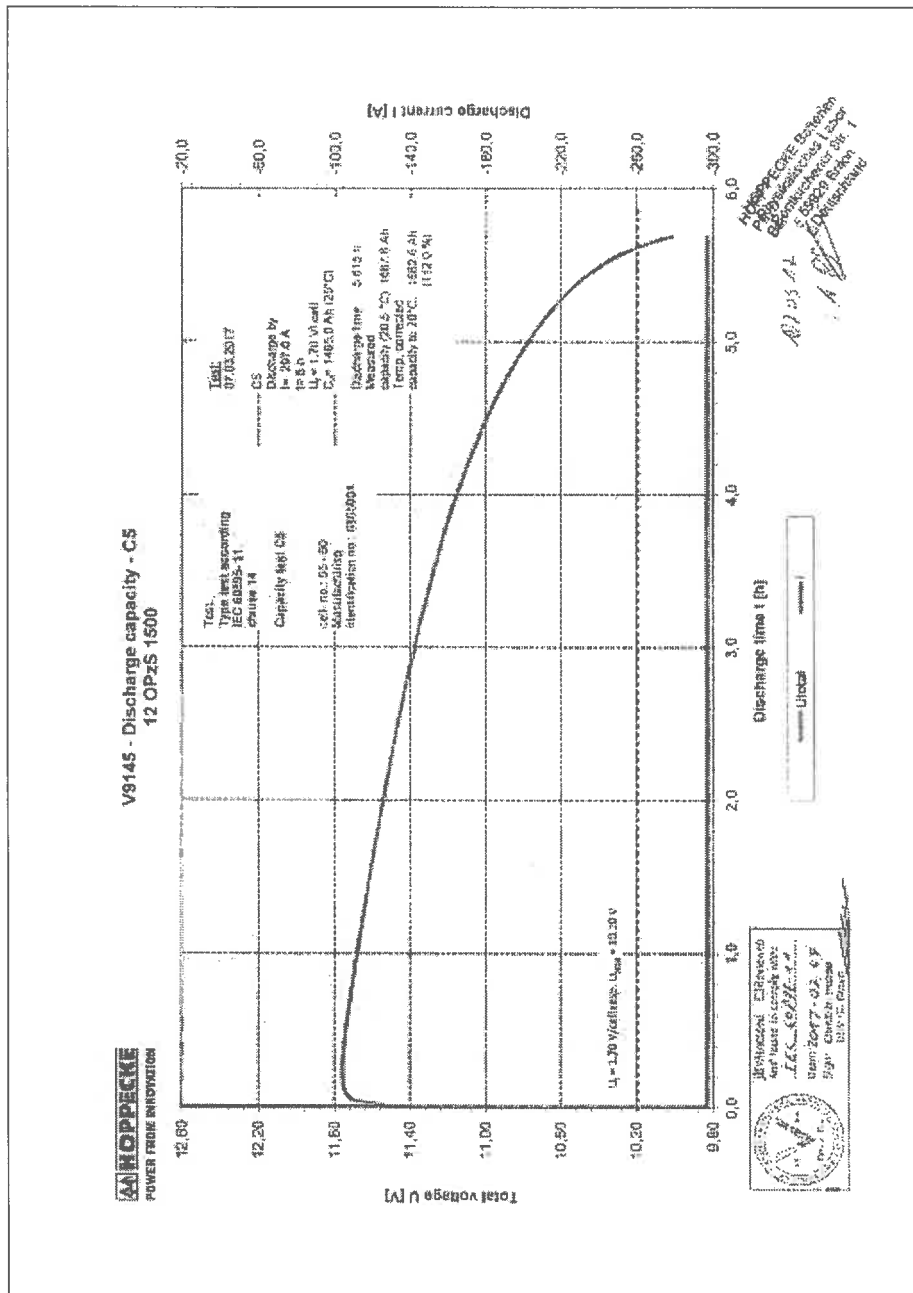
Date	07.04.2017		Signed document
Batt.	12		
Temperature	T [°C]	22.8	Page 38
Discharge current	I [A]	829.5	
Cut off voltage	U [V/cell]	1.60	
Nominal capacity (20°C)	C _{Nenn} [Ah]	829.5	
Measured capacity (20.0°C)	C [Ah]	1137.5	
C _{a20.0°C} / C _{Nom}	[%]	137.1	

Test was witnessed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)



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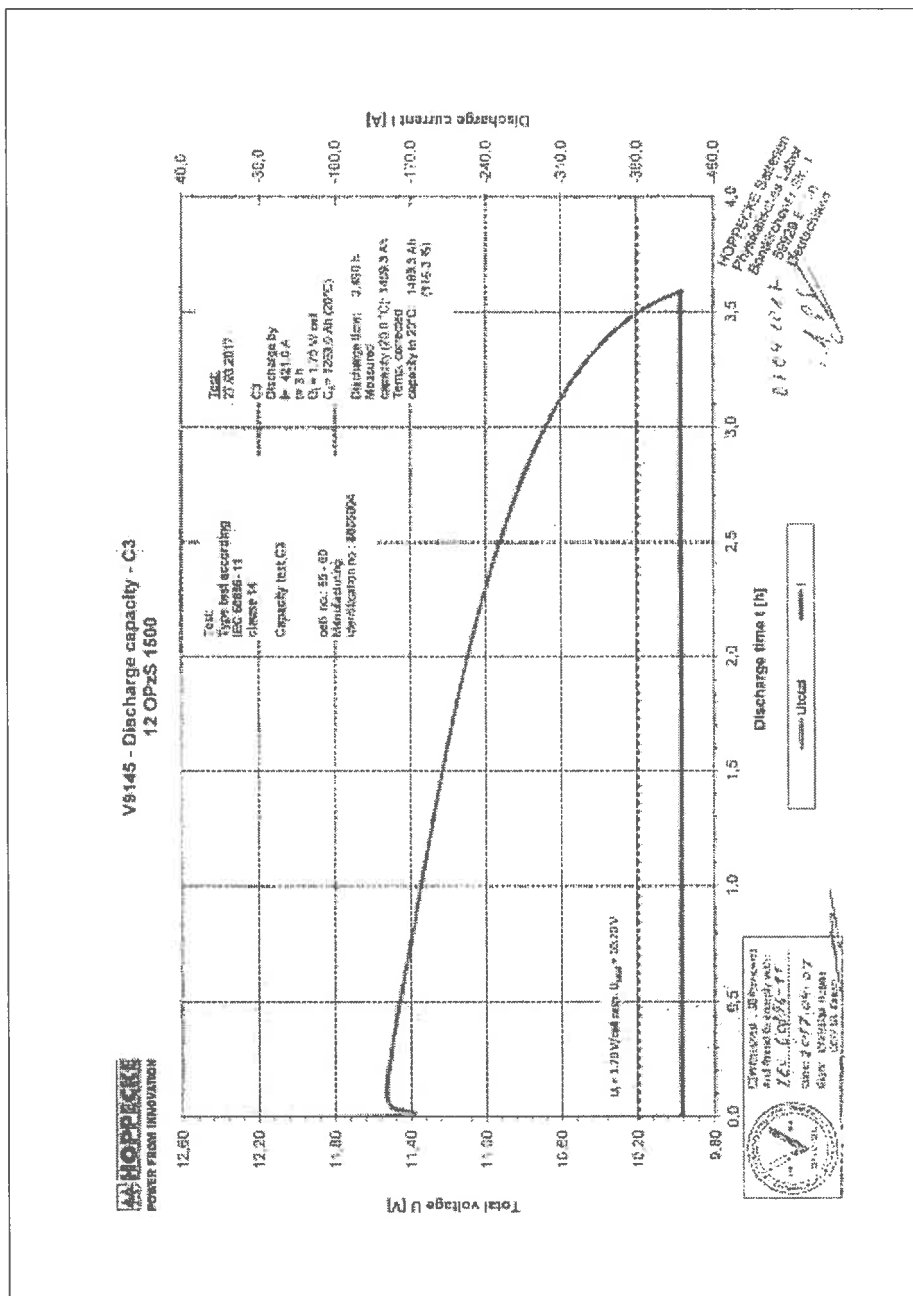
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Test of suitability for floating battery operation – 60896 – 11 clause 15

Capacity Test - C₁₀ before float voltage

Date	22.02.2017		Signed document Page 42
Batt.	6		
Temperature	T [°C]	22.3	
Discharge current	I [A]	54.6	
Cut off voltage	U [V/cell]	1.80	
Nominal capacity (20°C)	C _{Nenn} [Ah]	546.0	
Measured capacity (20.0°C)	C [Ah]	581.6	
C _{a20.0°C} / C _{Nom}	[%]	106.5	
C _{a25_20.0°C} / C _{Nom}	[%]	106.1	
C _{a26_20.0°C} / C _{Nom}	[%]	106.5	
C _{a27_20.0°C} / C _{Nom}	[%]	106.0	
C _{a28_20.0°C} / C _{Nom}	[%]	108.9	
C _{a29_20.0°C} / C _{Nom}	[%]	108.0	
C _{a30_20.0°C} / C _{Nom}	[%]	106.9	

Test was reviewed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

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V9145_grid Version: 6 Prepared by: Patrick Schluer Date: 28.03.2019 Released by: Wilhelm Giller Page 40 / 63

Date of measurement	Cell-number	Temperature °C	Cell-voltage in V	Voltage-variation 2.23V	Electrolyte-density in g/cm ³ (corr. to 20°C)	Density-variation 1.24g/cm ³
07.03.2017	25	20.3	2.224	-0.006	1.244	+0.004
	26		2.227	-0.003	1.244	+0.004
	27		2.225	-0.005	1.244	+0.004
	28		2.233	+0.003	1.243	+0.003
	29		2.232	+0.002	1.242	+0.002
	30		2.227	-0.003	1.242	+0.002
After 3 months						
06.06.2017	25	20.9	2.224	-0.006	1.246	+0.006
	26		2.225	-0.005	1.246	+0.006
	27		2.226	-0.004	1.247	+0.007
	28		2.231	+0.001	1.245	+0.005
	29		2.231	+0.001	1.244	+0.004
	30		2.225	-0.005	1.244	+0.004
After 6 months						
04.09.2017	25	21.5	2.227	-0.003	1.247	+0.007
	26		2.228	-0.002	1.247	+0.007
	27		2.229	-0.001	1.248	+0.008
	28		2.232	+0.002	1.246	+0.006
	29		2.233	+0.003	1.245	+0.005
	30		2.226	-0.004	1.245	+0.005

Test was started with Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime) at 07.03.2017

Evaluation criterion:
(for 3 and 6 months)

ΔU_{Cell} is within the range of -0.050 to +0.100 V
 Δ density is within the range of -0.010 to +0.010 g/cm³

Variation after 3 months:

ΔU_{Cell} = -0.006 to +0.001 V
 Δ density = 0.004 to +0.007 g/cm³

Variation after 6 months:

ΔU_{Cell} = -0.04 to +0.003 V
 Δ density = +0.005 to +0.008 g/cm³

The data meet the required criteria!

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Water consumption in mm:

Cell	25	26	27	28	29	30
Test beginning	0	0	0	0	0	0
after 3 months	0	0	0	0	0	0
after 6 months	2	2	2	1	1	1

Capacity Test - C₁₀ after float voltage

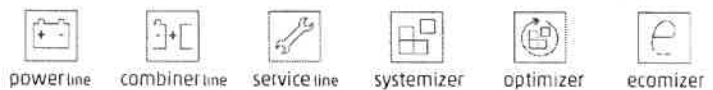
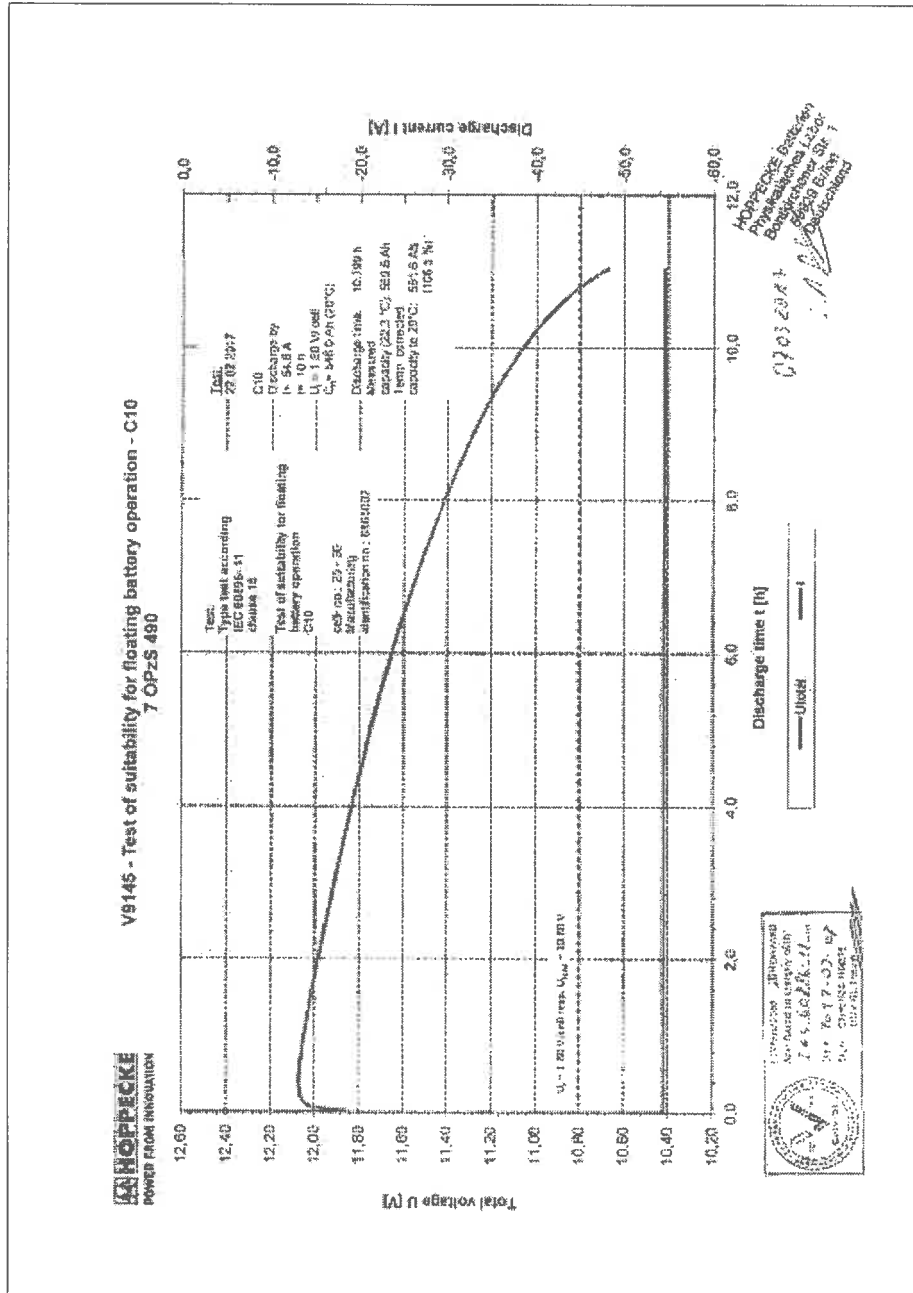
Date	04.09.2017		Signed document Page 43
Batt.	6		
Temperature	T [°C]	21.2	
Discharge current	I [A]	54.6	
Cut off voltage	U [V/cell]	1.80	
Nominal capacity (20°C)	C _{Nenn} [Ah]	546.0	
Measured capacity (20.0°C)	C [Ah]	631.0	
C _{a20.0°C} / C _{Nom}	[%]	115.6	
C _{a25_20.0°C} / C _{Nom}	[%]	115.7	
C _{a26_20.0°C} / C _{Nom}	[%]	115.5	
C _{a27_20.0°C} / C _{Nom}	[%]	115.8	
C _{a28_20.0°C} / C _{Nom}	[%]	117.5	
C _{a29_20.0°C} / C _{Nom}	[%]	116.5	
C _{a30_20.0°C} / C _{Nom}	[%]	114.5	

Test was reviewed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritim)



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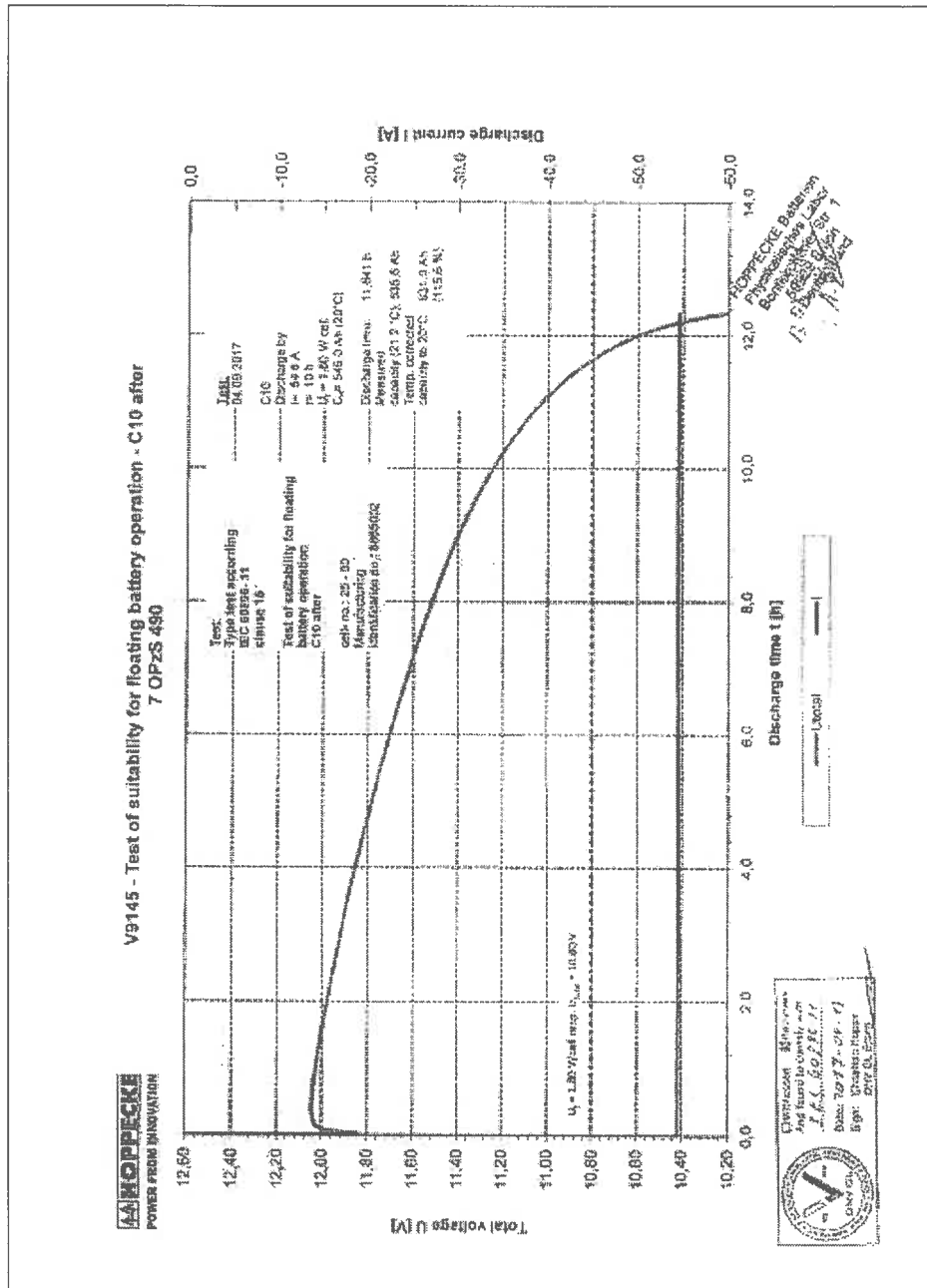
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Patrick Schluer

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Endurance in discharge-charge cycles – 60896 - 11 clause 16

Capacity Test - C₁₀ before discharge-charge cycles

Date	15.02.2017		Signed document Page 45
Batt.	3		
Temperature	T [°C]	21.5	
Discharge current	I [A]	54.6	
Cut off voltage	U [V/cell]	1.80	
Nominal capacity (20°C)	C _{Nenn} [Ah]	546.0	
Measured capacity (20.0°C)	C [Ah]	583.4	
C _{a20.0°C} / C _{Nom}	[%]	106.9	

Test was witnessed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

Test passed > 100 cycles

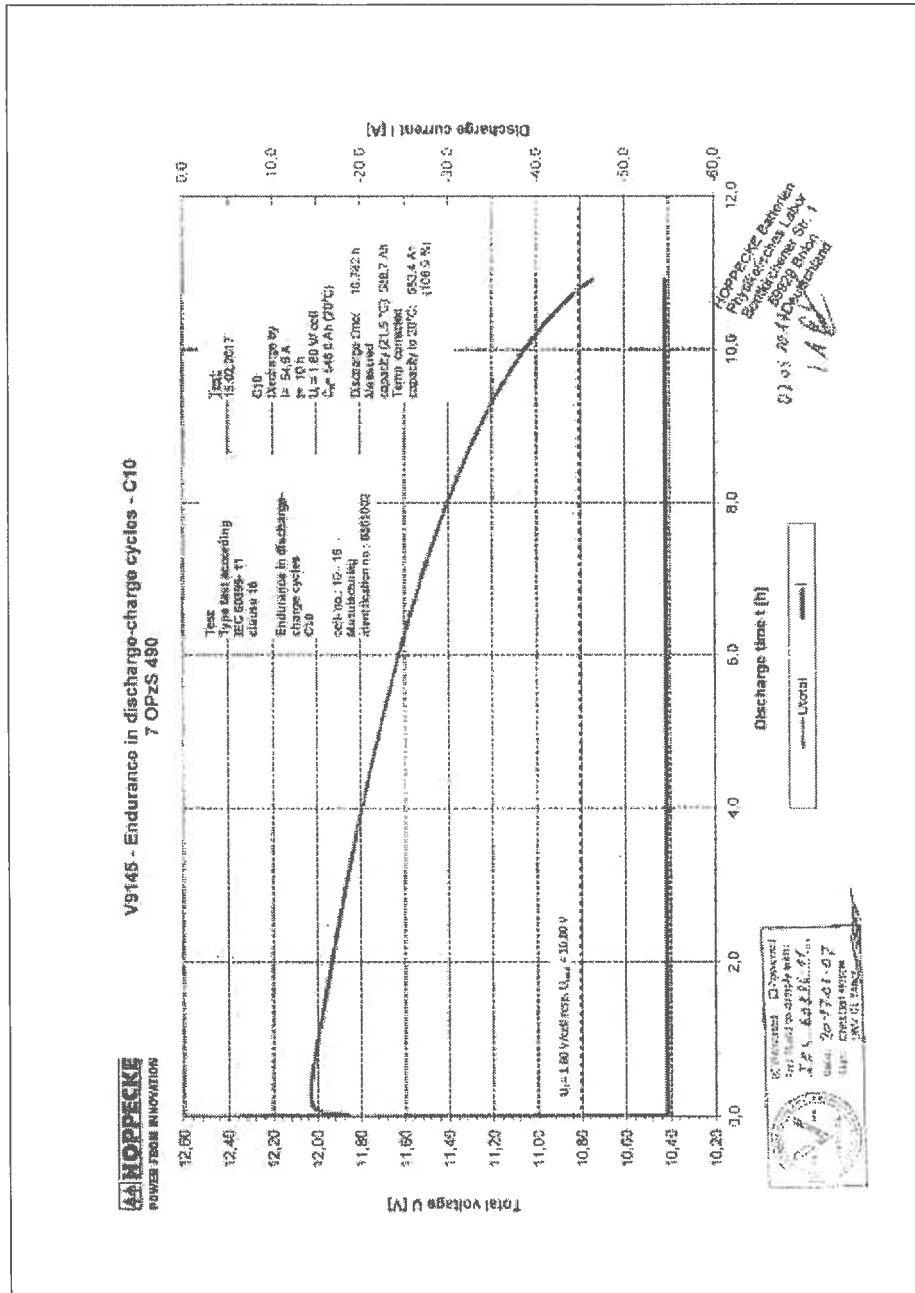
cycle no.	Date	Discharge capacity				cut of voltage of the measured 6 cells						
		Discharge Time t [h]	Measured capacity C [Ah]	Temp. T [°C]	Temp. corrected capacity to 20°C C [Ah]	Capacity [%]	U10 [V]	U11 [V]	U12 [V]	U13 [V]	U14 [V]	U15 [V]
0	15.02.2017	10,782	588,7	21,5	583,4	106,9	1,800	1,802	1,810	1,804	1,805	1,806
51	02.05.2017	10,691	583,7	24,0	570,0	104,4	1,803	1,807	1,812	1,803	1,803	1,802
102	27.06.2017	9,980	544,9	23,9	532,6	97,6	1,803	1,808	1,813	1,798	1,804	1,807
153	23.08.2017	9,766	533,2	22,8	524,4	96,0	1,799	1,808	1,810	1,806	1,804	1,808
204	16.10.2017	9,691	529,1	24,2	516,1	94,5	1,802	1,806	1,810	1,799	1,810	1,808
255	12.12.2017	9,016	492,3	19,2	494,6	90,6	1,796	1,808	1,816	1,813	1,798	1,803
306	06.02.2018	8,848	483,1	19,1	485,7	89,0	1,806	1,811	1,812	1,808	1,795	1,805
357	04.04.2018	9,349	510,5	22,3	503,5	92,2	1,801	1,801	1,807	1,802	1,814	1,807
408	12.06.2018	9,726	531,0	25,0	515,6	94,4	1,806	1,798	1,806	1,798	1,814	1,812
459	07.08.2018	9,374	511,8	21,0	508,8	93,2	1,797	1,794	1,805	1,808	1,816	1,818
510	02.10.2018	9,361	511,1	21,4	506,9	92,8	1,801	1,800	1,810	1,809	1,808	1,806
561	28.11.2018	9,118	497,9	22,3	491,1	89,9	1,812	1,802	1,816	1,802	1,805	1,802
612	24.01.2019	8,599	469,5	17,8	475,8	87,1	1,811	1,805	1,816	1,808	1,801	1,799
663	22.03.2019	9,108	497,3	23,3	487,6	89,3	1,804	1,803	1,814	1,803	1,805	1,807

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Test was started with Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime) at 07.03.2017

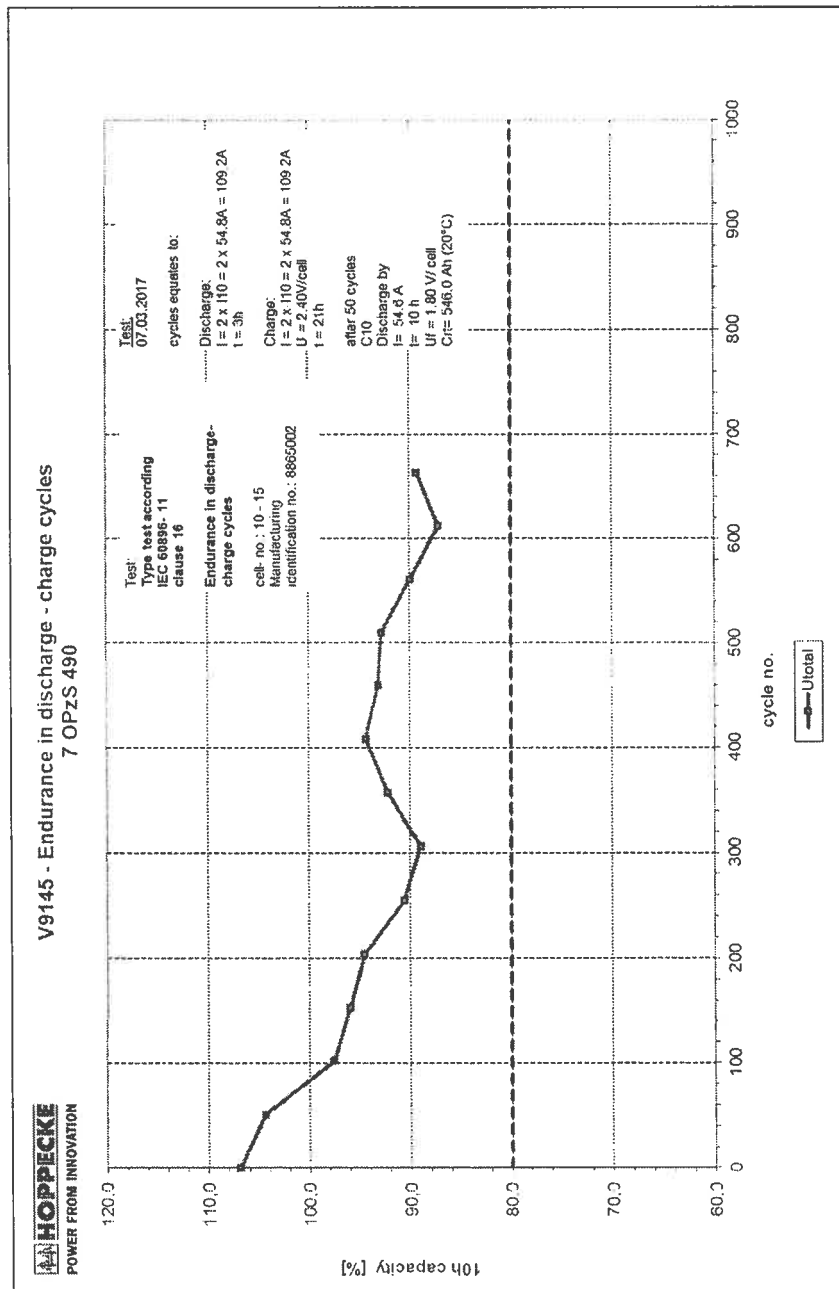
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Endurance in overcharge – 60896 – 11 clause 17

Capacity Test - C₁ before Endurance in overcharge

Date	15.02.2017		Signed document Page 48
Batt.	7		
Temperature	T [°C]	21.0	
Discharge current	I [A]	308.0	
Cut off voltage	U [V/cell]	1.60	
Nominal capacity (20°C)	C _{Nenn} [Ah]	308.0	
Measured capacity (20.0°C)	C [Ah]	347.5	
C _{a20.0°C} / C _{Nom}	[%]	112.8	

Test was witnessed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

Test unit	Date	Discharge capacity						cut of voltage of the measured 6 cells					
		Discharge Time t [h]	Measured capacity C [Ah]	Temp. T [°C]	Temp. corrected capacity to 20°C C [Ah]	Capacity [%]	Ca/Crt	U31 [V]	U32 [V]	U33 [V]	U34 [V]	U35 [V]	U36 [V]
0	15.02.2017	1,139	350,9	21,0	347,5	112,8	1,128	1,573	1,635	1,650	1,582	1,581	1,659
1	10.04.2017	1,266	389,8	26,2	367,4	119,3	1,193	1,587	1,612	1,625	1,605	1,605	1,641
2	16.05.2017	1,260	388,1	25,5	367,8	119,4	1,194	1,605	1,604	1,620	1,599	1,607	1,640
3	20.06.2017	1,278	393,5	25,3	373,7	121,3	1,213	1,600	1,621	1,615	1,602	1,605	1,632
4	25.07.2017	1,278	393,6	25,7	372,4	120,9	1,209	1,610	1,620	1,623	1,604	1,600	1,631
5	29.08.2017	1,250	385,1	25,1	366,4	119,0	1,190	1,604	1,620	1,608	1,610	1,607	1,627
6	05.10.2017	1,224	377,1	24,2	361,9	117,5	1,175	1,614	1,618	1,611	1,612	1,611	1,625
7	07.11.2017	1,240	381,8	24,9	364,0	118,1	1,182	1,608	1,619	1,613	1,612	1,608	1,628
8	12.12.2017	1,224	377,4	24,9	359,8	116,8	1,168	1,600	1,608	1,593	1,599	1,598	1,618
9	17.01.2018	1,217	375,2	25,0	357,3	116,0	1,160	1,601	1,605	1,601	1,592	1,600	1,619
10	19.02.2018	1,224	377,1	25,3	358,1	116,3	1,163	1,584	1,606	1,598	1,597	1,604	1,629
11	27.03.2018	1,203	370,5	24,7	353,8	114,9	1,149	1,594	1,601	1,593	1,606	1,596	1,628
12	08.05.2018	1,176	362,1	25,0	344,8	112,0	1,120	1,593	1,574	1,581	1,623	1,612	1,635
13	12.06.2018	1,155	355,7	25,2	338,2	109,8	1,098	1,596	1,530	1,595	1,626	1,609	1,661
14	17.07.2018	1,072	330,2	25,0	314,5	102,1	1,021	1,619	1,432	1,638	1,639	1,604	1,689
15	20.08.2018	0,995	306,5	25,4	290,8	94,4	0,944	1,622	1,386	1,662	1,634	1,610	1,705
16	25.09.2018	0,846	260,7	24,2	250,2	81,2	0,812	1,628	1,474	1,704	1,618	1,537	1,727
17	30.10.2018	0,778	239,7	25,0	228,3	74,1	0,741	1,607	1,421	1,699	1,599	1,565	1,730
18	04.12.2018	0,695	214,1	24,7	204,5	66,4	0,664	1,604	1,476	1,709	1,600	1,564	1,724

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Test was started with Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime) at 07.03.2017

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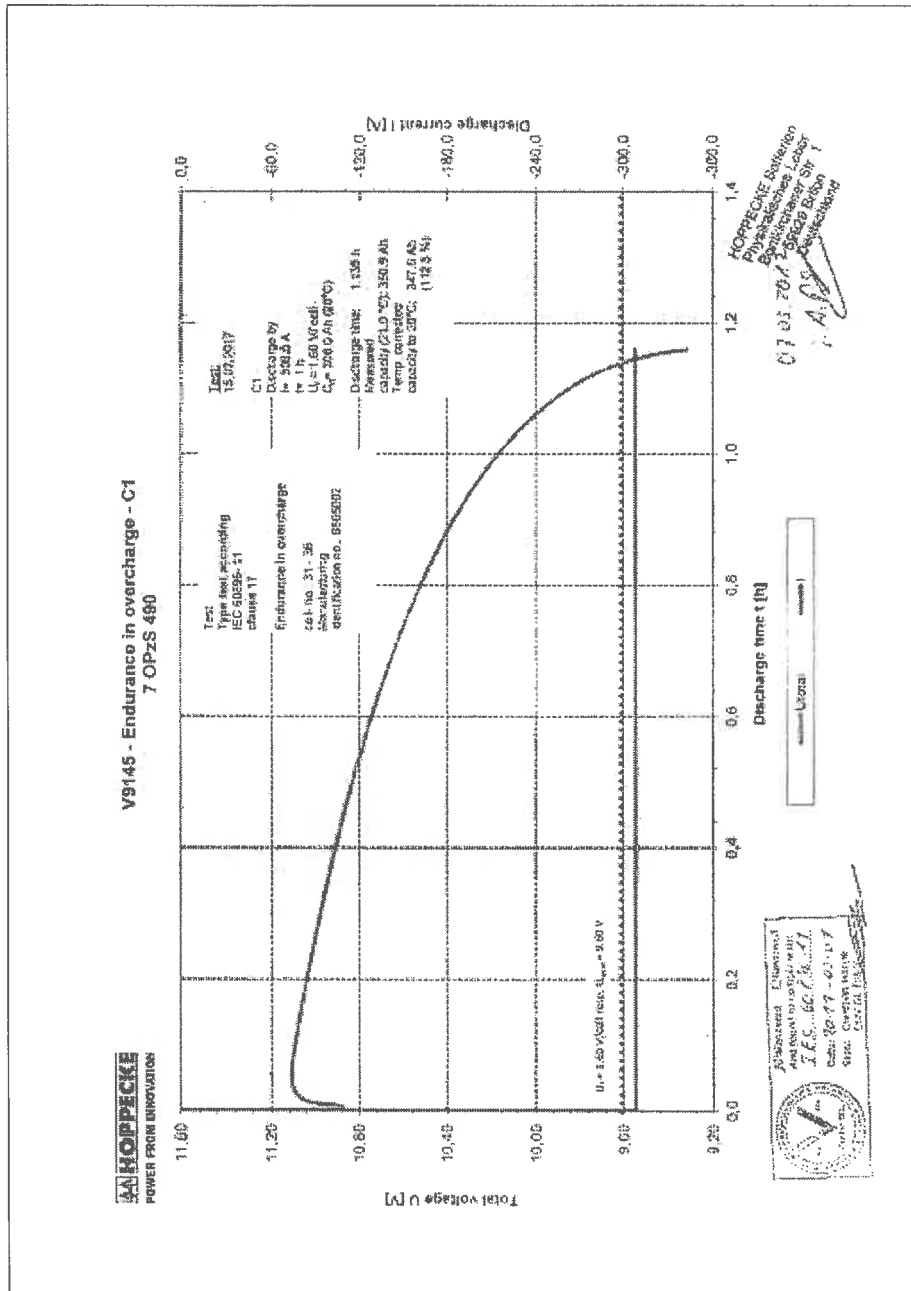
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Version: 6

Prepared by:
Patrick Schluer

Date: 28.03.2019

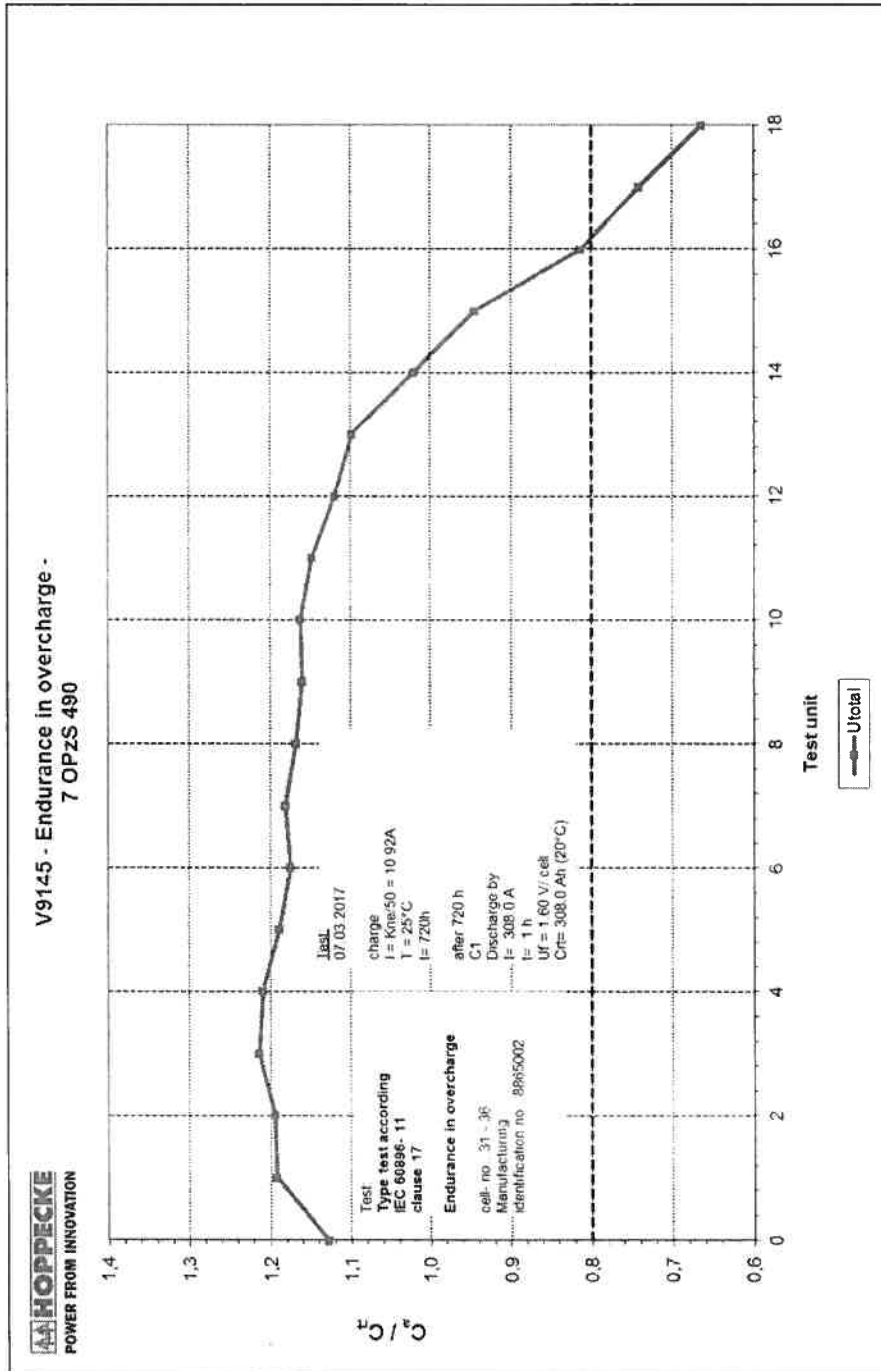
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Patrick Schluer

Date: 20.03.2019

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Charge retention test – 60896 - 11 clause 18

Capacity Test - C₁₀ before Charge retention test

Date	07.03.2017		Signed document Page 52 + 53
Batt.	5		
Temperature	T [°C]	21.1	
Discharge current	I [A]	54.6	
Cut off voltage	U [V/cell]	1.80	
Nominal capacity (20°C)	C _{Nenn} [Ah]	546.0	
Measured capacity (20.0°C)	C [Ah]	588.5	
C _{a20.0°C} / C _{Nom}	[%]	107.8	
C _{a19_20.0°C} / C _{Nom}	[%]	107.9	
C _{a20_20.0°C} / C _{Nom}	[%]	107.3	
C _{a21_20.0°C} / C _{Nom}	[%]	108.3	
C _{a22_20.0°C} / C _{Nom}	[%]	108.9	
C _{a23_20.0°C} / C _{Nom}	[%]	109.1	
C _{a24_20.0°C} / C _{Nom}	[%]	108.6	

Test was witnessed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

Capacity Test - C₁₀ after Charge retention test

Date	08.06.2017		Signed document Page 54 + 55
Batt.	5		
Temperature	T [°C]	20.7	
Discharge current	I [A]	54.6	
Cut off voltage	U [V/cell]	1.80	
Nominal capacity (20°C)	C _{Nenn} [Ah]	546.0	
Measured capacity (20.0°C)	C [Ah]	569.9	
C _{a'20.0°C} / C _{Nom}	[%]	104.4	
C _{a'19_20.0°C} / C _{Nom}	[%]	104.0	
C _{a'20_20.0°C} / C _{Nom}	[%]	104.9	
C _{a'21_20.0°C} / C _{Nom}	[%]	104.8	
C _{a'22_20.0°C} / C _{Nom}	[%]	104.1	
C _{a'23_20.0°C} / C _{Nom}	[%]	104.3	
C _{a'24_20.0°C} / C _{Nom}	[%]	105.5	

Test was reviewed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

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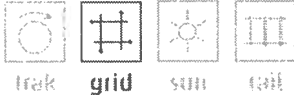
Capacity loss:
$$C_R = \frac{C_{a'}}{C_a} \cdot 100\%$$

with C_a : 10 hour Initial capacity

with $C_{a'}$: 10 hour capacity after 90 days self discharge

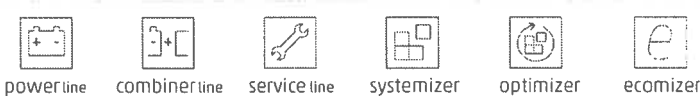
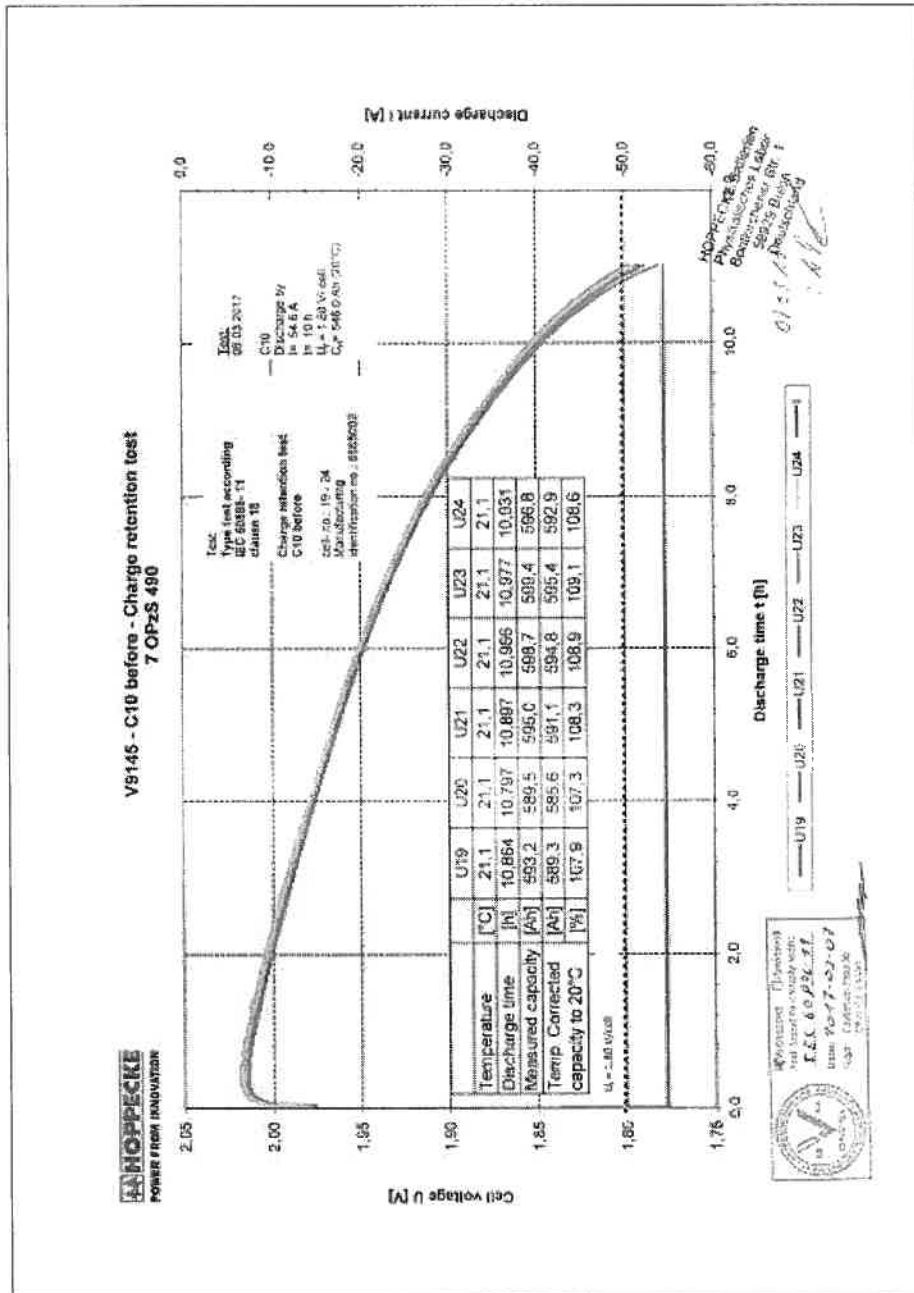
		U19	U20	U21	U22	U23	U24
C_a	[%]	107,9	107,3	108,3	108,9	109,1	108,6
$C_{a'}$	[%]	104,0	104,9	104,8	104,1	104,3	105,5
C_R	[%]	96,4	97,8	96,8	95,5	95,6	97,1

Thus results in an average capacity decrease of 1.2% per month.



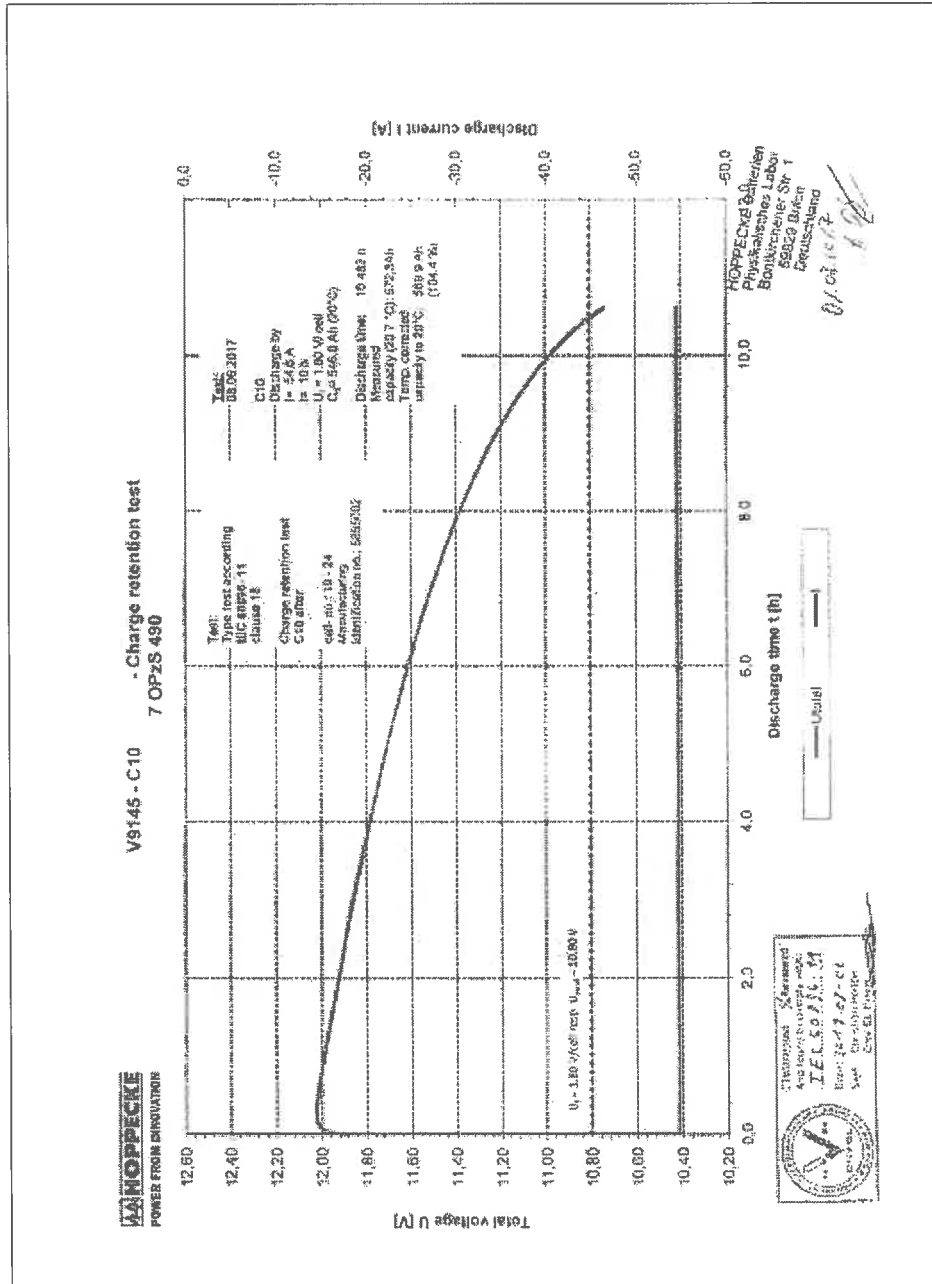
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Short circuit and D.C. internal resistance – 60896 – 11 clause 19

Type: 6 OPzS 300

Short circuit current [I _{sc}] and internal resistance test [R _i]		Signed document Page 57
Date	15.02.2017	
Batt.	2	
Temperature [°C]	22.3	
Discharge current [A]	I ₁ = 4x I10 (128A) t ₁ = 20 s 5 min pause I ₂ = 20x I10 (640A) t ₂ = 5 s	
Ri [mOhm]	0.569	
ISC [A]	3480	

Test was witnessed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

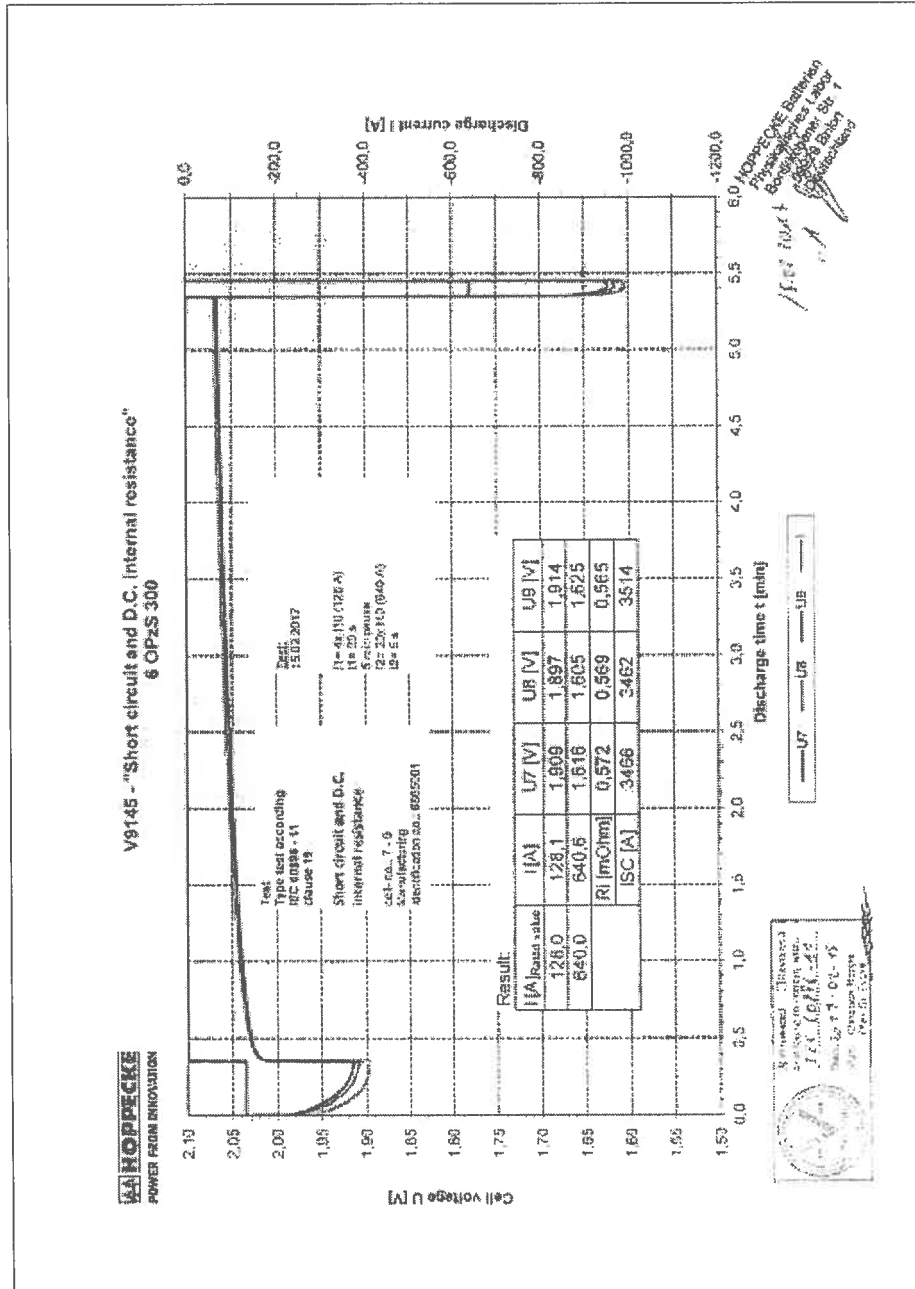
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Type: **7 OPzS 490**

Short circuit current [I _{sc}] and internal resistance test [R _i]		Signed document Page 59
Date	15.02.2017	
Batt.	4	
Temperature [°C]	22.2	
Discharge current [A]	I ₁ = 4x I10 (218.4 A) t ₁ = 20 s 5 min pause I ₂ = 20x I10 (1092 A) t ₂ = 5 s	
R _i [mOhm]	0.437	
ISC [A]	4504	

Test was witnessed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

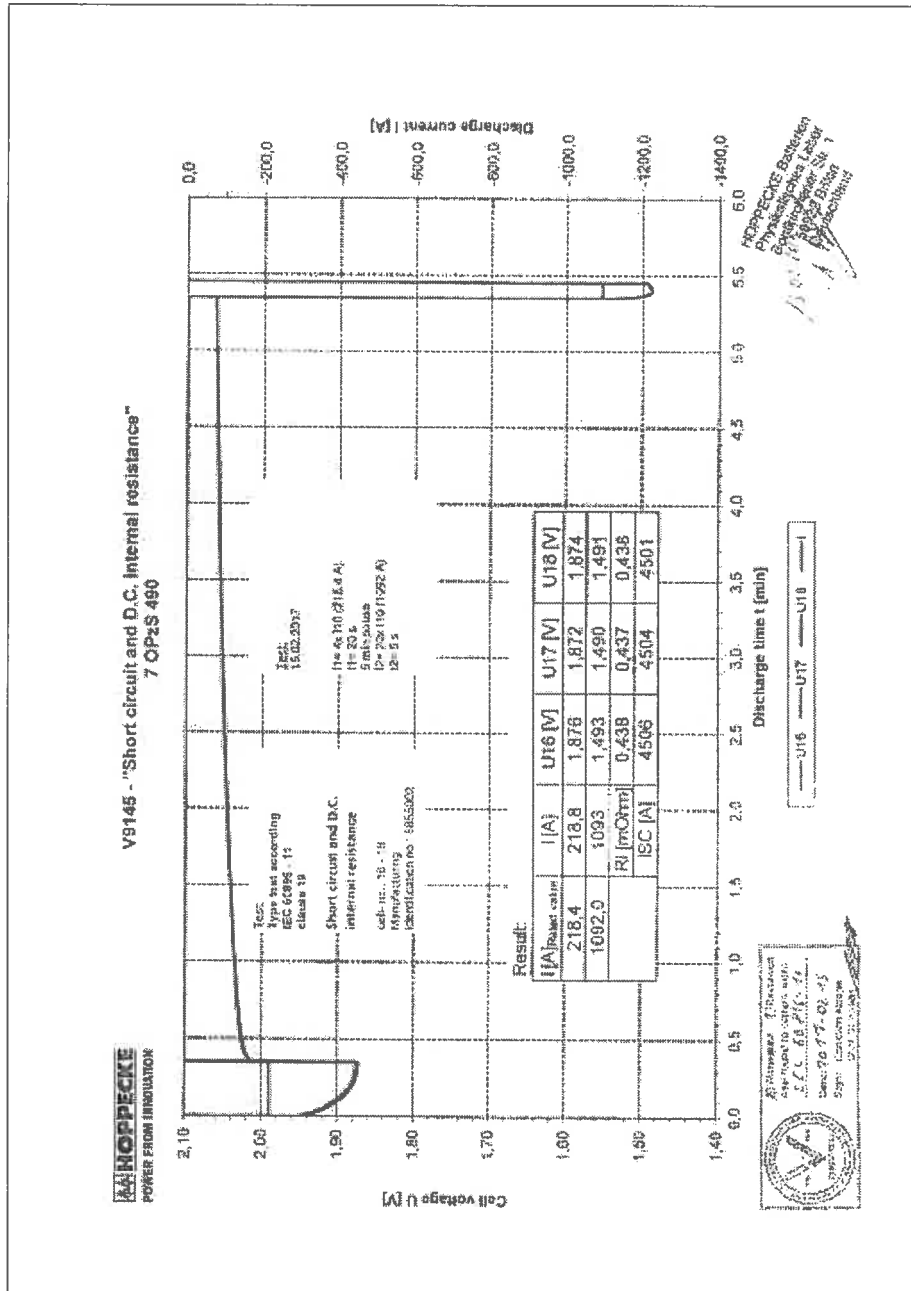
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Version: 6 Patrick Schluer Wilhelm Giller

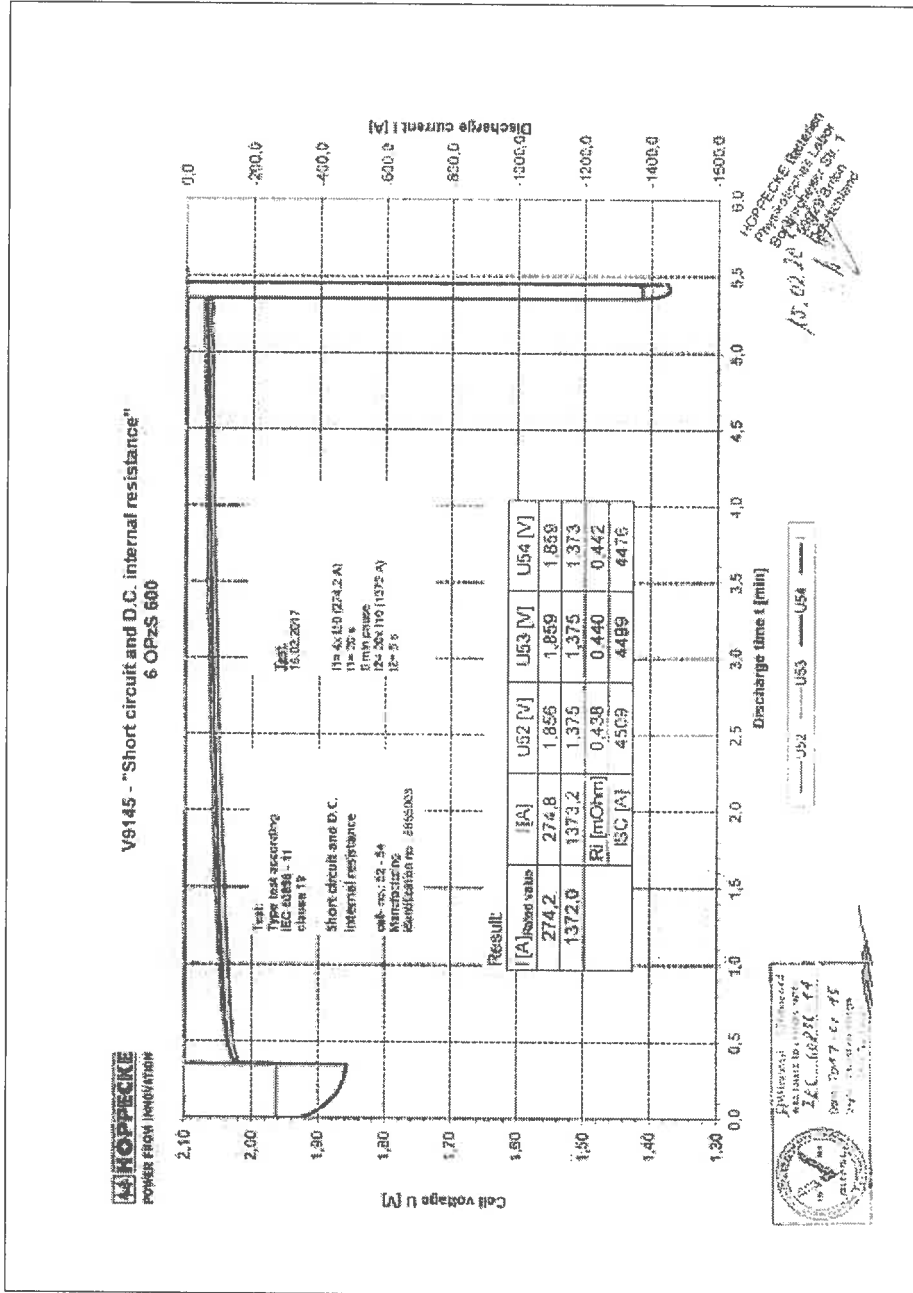
Type: **6 OPzS 600**

Short circuit current [I_{sc}] and internal resistance test [R_i]		Signed document Page 61
Date	15.02.2017	
Batt.	11	
Temperature [$^{\circ}C$]	22.4	
Discharge current [A]	$I_1 = 4 \times I_{10} (274.2 \text{ A})$ $t_1 = 20 \text{ s}$ 5 min pause $I_2 = 20 \times I_{10} (1372 \text{ A})$ $t_2 = 5 \text{ s}$	
R_i [mOhm] ISC [A]	0.440 4495	

Test was witnessed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

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Type: 12 OPzS 1500

Short circuit current [I_{sc}] and internal resistance test [R_i]		Signed document Page 63
Date	07.04.2017	
Batt.	13	
Temperature [°C]	19.6	
Discharge current [A]	$I_1 = 4 \times 110 (644 \text{ A})$ $t_1 = 20 \text{ s}$ 5 min pause $I_2 = 20 \times 110 (3220 \text{ A})$ $t_2 = 5 \text{ s}$	
R_i [mOhm] I_{SC} [A]	0.218 9072	

Test was witnessed by Mr. C. Hoppe (Surveyor, Essen Operation, DNV GL Maritime)

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